

# *Steam humidifier*



## **SERIES EHU-750 HUMIDIFIER**

### **752, 753, 754, 755**

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## *IMPORTANT*

Please read, heed and follow the enclosed safety information and the warning labels inside the humidifier before installation or maintenance.

## *Warnings & safety symbols*



**Warning** : This symbol is used to designate a danger of injury or potential damage to the system.



**Caution** : High voltages are present inside the humidifier. All works concerned with the electrical installation must be carried out by skilled and qualified personnel.



**Caution** : Danger of scalding ! The EHU-750 humidifier generates steam during operation and therefore surfaces and pipe-work become very hot. Ensure that equipment not sustaining high temperatures be kept away.



**Warning** : the end user should ensure that the equipment be disposed of according to the local prevailing regulations.

## *Delivery and storage*

Any loss or damage during delivery should be reported to carrier by registered letter within 3 working days and be advised to Armstrong International sa. (« **Armstrong**<sup>®</sup> ») or to authorized dealer.

It is recommended that the EHU-750 humidifier be kept in its transit packaging for as long as possible prior to maintenance. If the humidifier is to be put into storage prior to installation, it must be stored under cover and protected from physical damage, dust, frost, rain and humidity. More than 6 months storage is not recommended.

## GENERAL



This manual contains all details necessary for the planning and installation of the EHU-750 humidifier. In addition commissioning and maintenance details are included.

The manual is intended for use by engineers and properly trained technical personnel. Maintenance, servicing or repair work must only be carried out by suitable skilled and qualified personnel, the customer must be responsible for ensuring their suitability.

Any risks or hazards, especially when working from ladders or towers should be identified by a skilled and Health and Safety representative and effective control measure put in place.

No liability will attach to the Distributor if any damage, injury or accident is attributable to inattentive, inappropriate, negligent or incorrect operation of the machinery whether or not caused deliberately. Always isolate all electrical and water supplies before commencing any maintenance.

Every effort has been made to ensure details contained in this manual are correct, however, in view of the wide range of conditions experienced in air handling systems, the information provided should only be used as a guide. Please contact your Agent if any doubt.

## Correct use

EHU-750 humidifiers are **ONLY** intended for use with air handling systems or direct air humidification. **ANY OTHER APPLICATION IS NOT CONSIDERED USE FOR THE INTENDED PURPOSE. THE MANUFACTURER CANNOT BE MADE LIABLE FOR ANY DAMAGE RESULTING FROM INCORRECT USE.**

## Water

Series EHU-750 humidifiers are designed to be used with mains, demineralized R/O or softened water. On no account attempt to introduce any other fluid or chemical into the system. Water supply should not exceed 6.0 bar and installation should comply with local regulations. If the water pressure exceeds 6.0 bar, a water regulator valve must be used.

## Electricity



All work concerned with electrical installation **MUST** only be performed by skilled and qualified technical personnel (eg electrician or technicians with appropriate training). The customer **MUST** be responsible for ensuring their suitability.

It is the duty of the installer to ensure that suitable sized cables and MCB protection is provided. Please observe the local regulations concerning the provision of electrical installations.

## Warranty

A one year warranty term—cost and labor—is applicable to the parts of the EHU-750 to the exception of the usual consumable parts (valves, cylinders or parts of cylinders) provided our recommendations of use & maintenance have been adhered to. Failure to specify and fit original parts and accessories will invalidate our warranty.

## NOTE

The manufacturer's policy is one of continuous research and development. He therefore reserves the right to amend without notice the specifications given in this document.

The photographs are for illustrating purposes only.

**CE** *APPLIED DIRECTIVES*

Electromagnetic Compatibility Directive :

**89/336/EEC, 2014/30/UE**

Low Voltage Directive :

**73/23/EEC, 2014/35/UE**

Machinery Directive :

**98/37/EC Amending Directive 89/392/EEC**

Standard(s) to which Conformity is declared :

**EN 61000-6-3** : Electromagnetic compatibility generic requirements (residential, commercial and light industries)

EN 55022 class B conducted and radiated emission limits)

**EN 61000-6-2** : Electromagnetic compatibility (EMC) – Generic standards –Immunity for industrial environments;

EN 61000-4-3 : Radiated, radio frequency, electromagnetic field immunity test.

EN 61000-4-6 : Immunity to conducted disturbances induced by radio frequency fields

EN 61000-4-4 : Electrical fast transient/burnt immunity test

EN 61000-4-5 : Surge immunity test

EN 61000-4-2 : Electrostatic discharge immunity test

**EN 60204-1** : Safety of machinery – Electrical Equipment of machines – Part 1 : General requirements

**EN 292 Parts 1 & 2** : Safety of machinery basic principle mechanical design.

***Manufacturer's Name and Address***

ARMSTRONG INTERNATIONAL SA

DEVATEC SAS

Bd des Frères Rousseau

76550 Offranville - FRANCE

***Authorised Representative***

***Type of equipment***

Series EHU-750 humidifier

***Model Name (s) & Series:***

EHU-750

***Year of Manufacture***

2001

**We the undersigned, hereby declare that the equipment specified above conforms to the above Directive(s) and Standard(s).**

Mr FRAMBOT Jean-François

Managing Director

Date : 01.06.2016



**Armstrong International sa**

devatec sas

Bd des Frères Rousseau  
76550 Offranville  
France

Confirms that the series EHU-750 steam humidifier is manufactured in compliance with the European regulations 2002/95/EU (RoHS).

This guideline regulates after July 1<sup>st</sup> 2006 the use of mercury, cadmium, lead (soldering processes), chrome VI as well as PBB and PBDE. EHU-750 steam humidifiers manufactured previously to this date may contain above materials.

Name : MINFRAY Jean-Marie  
Position : R&D Engineer  
Date : 05.06.2008

Signature:



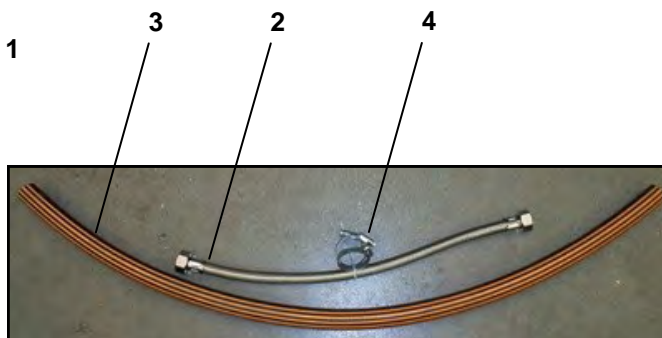


Any loss or damage during delivery should be reported to carrier by registered letter within 3 working days and be advised to **Armstrong®** or to authorized dealer.

It is recommended that the EHU-750 humidifier be kept in its transit packaging for as long as possible prior to maintenance. If the humidifier is to be put into storage prior to installation, it must be stored under cover and protected from physical damage, dust, frost, rain and humidity. More than 6 months storage is not recommended.

### *What is in the box :*

1. One EHU-750 steam humidifier supplied with one, two or three disposable or cleanable cylinder(s) according to the purchased model together with an on/off or proportional control.
2. One 500mm long flexible hose with 3/4" thread (with washers) for tap water connection.
3. Ø 25 mm drain hose :  
 EHU-752 & 753 (1 cylinder) : 1 m. long  
 EHU-754 (2 cylinders) : 2 hoses of 1 m. long and 1.2 m. long respectively  
 EHU-755 (3 cylinders) : 3 hoses of 1 m. long, 1.2 m. long and 1.8 m. long
4. Hose clamps :  
 EHU-752 & 753 : 3 clamps (2 pieces for the steam hose & 1 piece for the drain hose)  
 EHU-754 : 6 clamps (4 pieces for the steam hoses & 2 pieces for the drain hoses)  
 EHU-755 : 9 clamps (6 pieces for the steam hoses & 3 pieces for the drain hoses)



### *OPTIONS*

Remote information board  
 Filling cup platform  
 400/230V transformer  
*(for installation without neutral)*  
 Draining water cooling kit  
 Sanitation system  
 Power circuit breaker  
 Protective enclosures  
*(sizes as per models)*  
 Humidifier ground holders

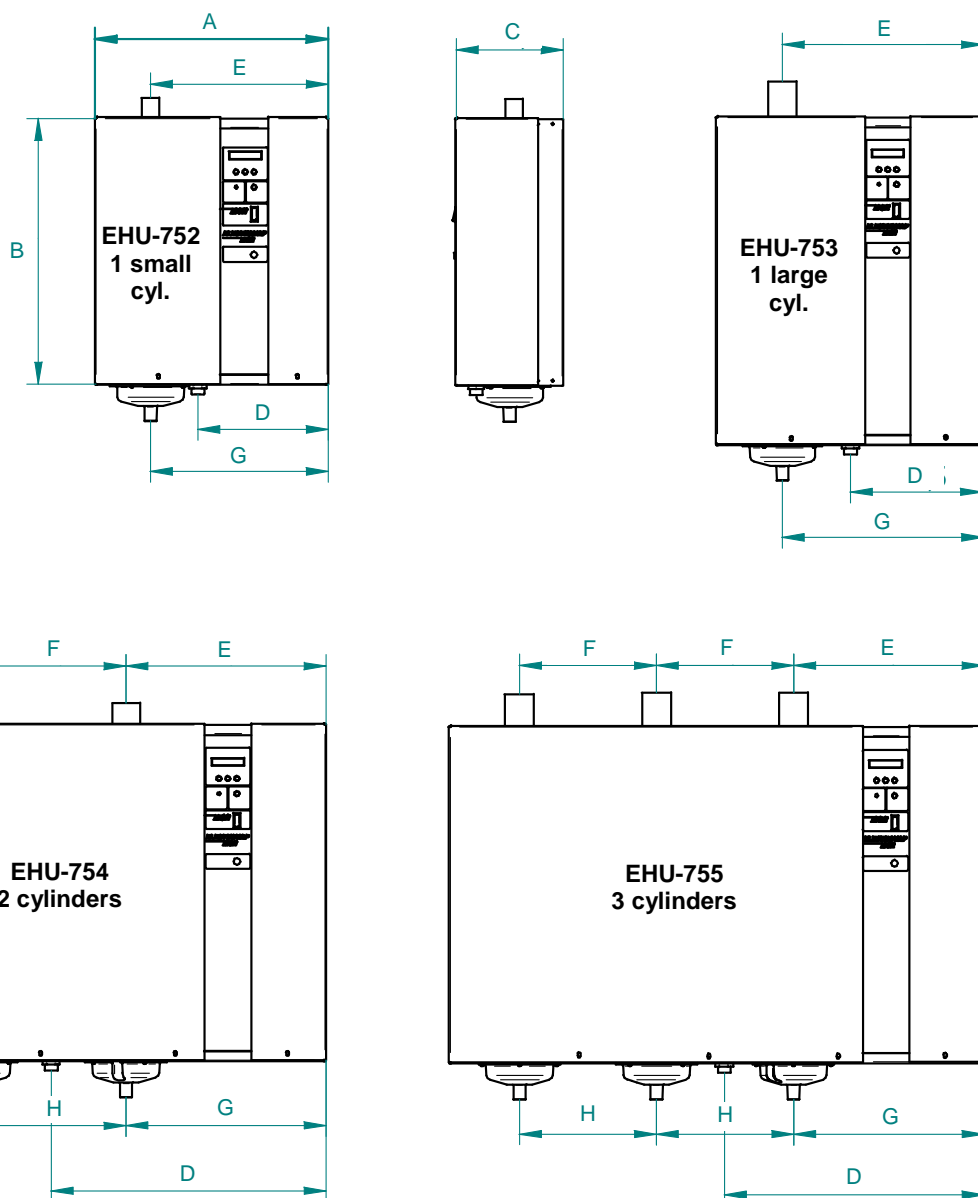
### *ACCESSORIES*

Stainless steel holed steam distributing pipes  
 Steam and condensate hoses  
 Room ventilation units  
 Room or duct humidity sensor  
 Humidistat  
 ExpressPack

# shopvalves.com

## SERIES EHU-750 HUMIDIFIER

### Dimensions & Weight

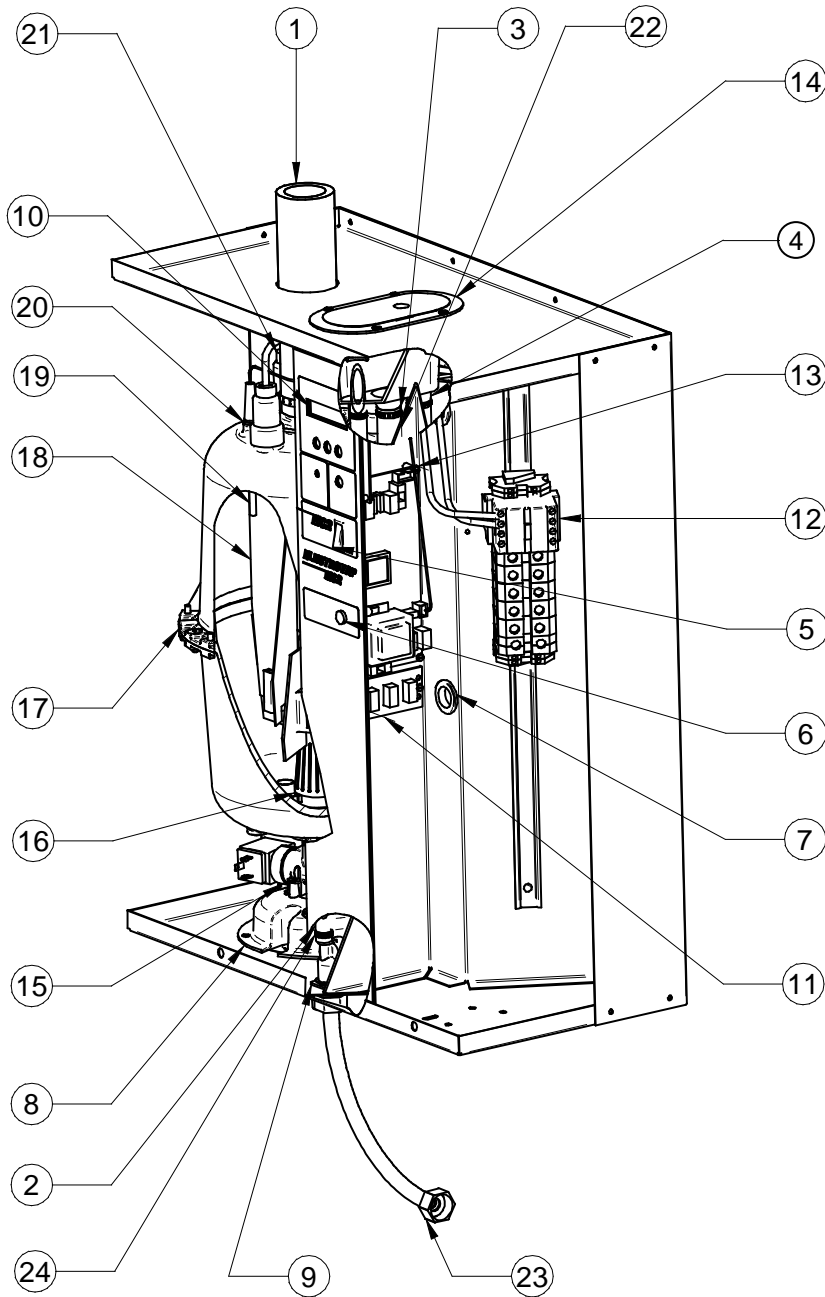


Model	Dimensions in mm								Weight in Kg	
	Humidifier			Water inlet	Steam outlet	Steam outlet spacing	Drain outlet	Drain outlet spacing	Empty	Operating
Model	A	B	C	D	E	F	G	H		
EHU-752: 1 SMCYL	475	540	217	215	355		355		15	23
EHU-753: 1 LG CYL	550	680	272	270	410		410		22	37
EHU-754: 2 LG CYL	845	680	272	270	400	300	400	300	30	60
EHU-755: 3 LG CYL	1075	680	272	270	380	275	380	275	45	90

- SM CYL = small cylinder, LG CYL = large cylinder



*EHU-752 & 753 humidifier split view*



- 1 Steam hose
- 2 Water feed hose 12x16mm
- 3 Hose clamp 16x25mm
- 4 Overflow water hose 18x22mm
- 5 On/off rocker switch
- 6 Stand-by lamp
- 7 Grommet
- 8 Drain cup (upper)
- 9 Water inlet valve
- 10 LCD display board
- 11 Remote information board (option)
- 12 Power contactor
- 13 Main circuit board
- 14 Filling cup
- 15 Drain valve
- 16 Cylinder strainer
- 17 Steam cylinder
- 18 Stainless steel electrode plate
- 19 High water level electrode
- 20 High water level electrode cable
- 21 Electrode live power cable
- 22 Cylinder water feed hose 18x22 mm
- 23 Flexible water feed hose 3/4" F
- 24 Hose clamp 12x22 mm



All works concerned with electrical installation must be carried out by a skilled and qualified personnel.

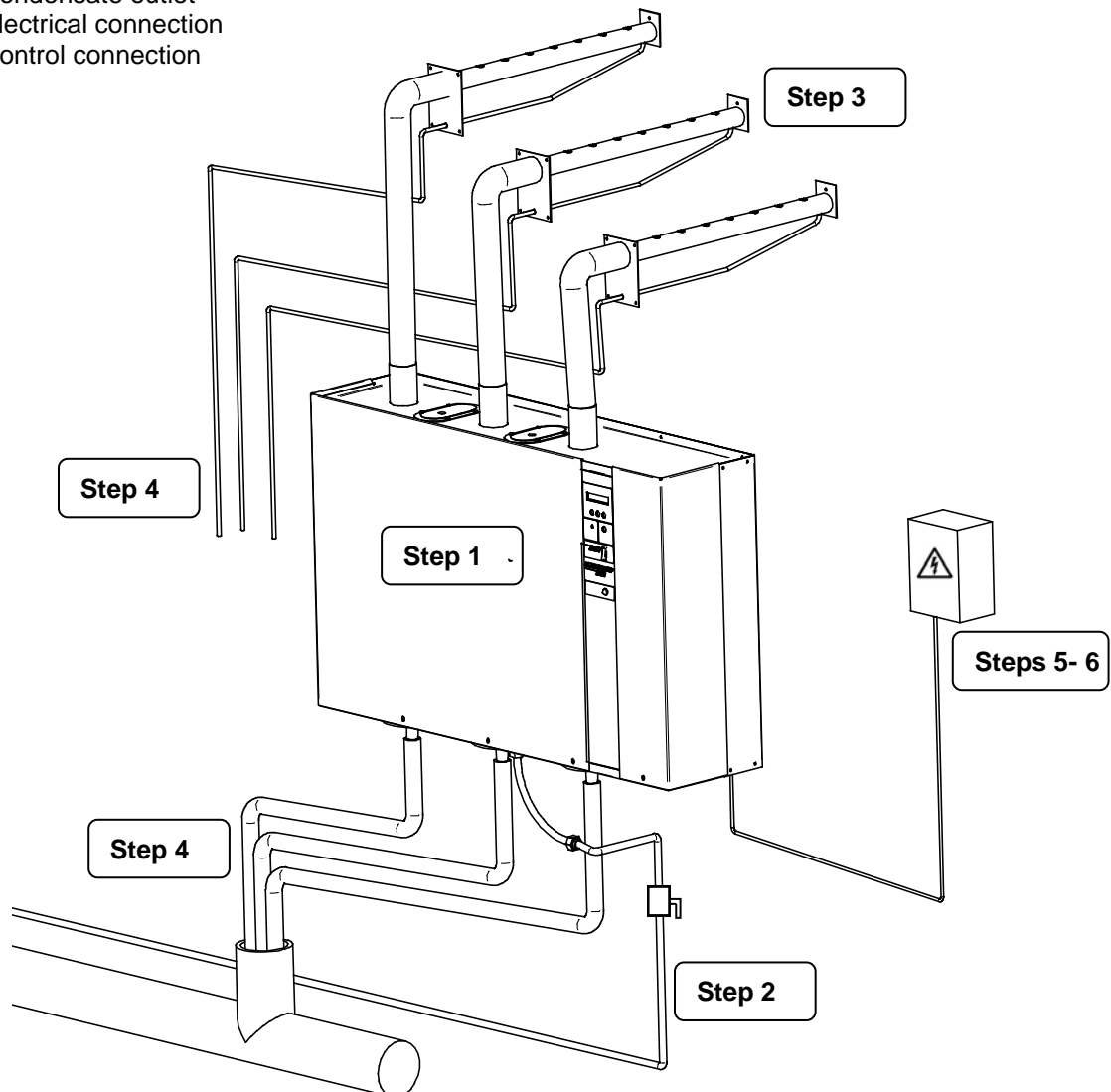
Please read, heed and follow the enclosed information for the installation of the humidifier and the steam, water and electrical networks.

For further technical assistance, feel free to call **Armstrong®**.

**Failure to adhere to manufacturer's installation recommendations will invalidate your warranty.**

## Steps

- Setp 1** - Placing and wall attachment
- Step 2** - Water connection
- Step 3** - Steam pipe positioning
- Step 4** - Condensate outlet
- Step 5** - Electrical connection
- Step 6** - Control connection



## *How to install the humidifier on wall*

### Installation tips :

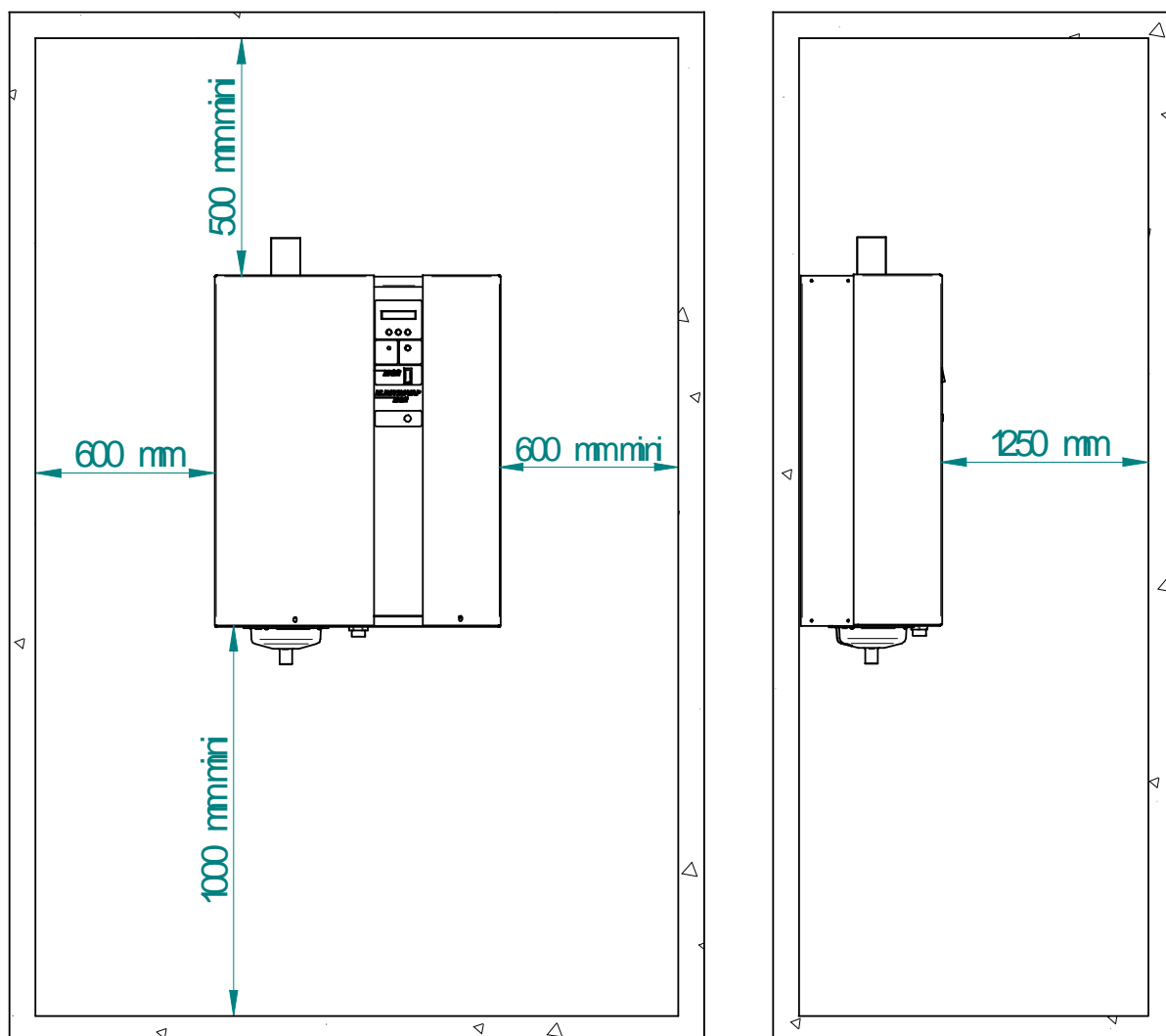
The humidifier should be operated within 5°C and 40°C in a room with less than 80% of humidity.

When in operation, the rear panel becomes hot (60°C) so do not hang the humidifier on a heat sensitive surface.

The **Armstrong®** humidifiers have been developed to be hanged on wall. Before installation, make sure that the surface material is strong enough to hold the humidifier.

The best performances of the humidifier are achieved when the steam discharge is made at short distance from the humidifier (see after page n°20).

Consider free space around the humidifier to allow easy access for maintenance purposes (s.a. here under sketches).



## Installation on wall

Nota :

Use installation equipment and material appropriate to the surface on which the unit should be hanged .

The dimensions mentioned underneath are for cabinets without doors.

Method:

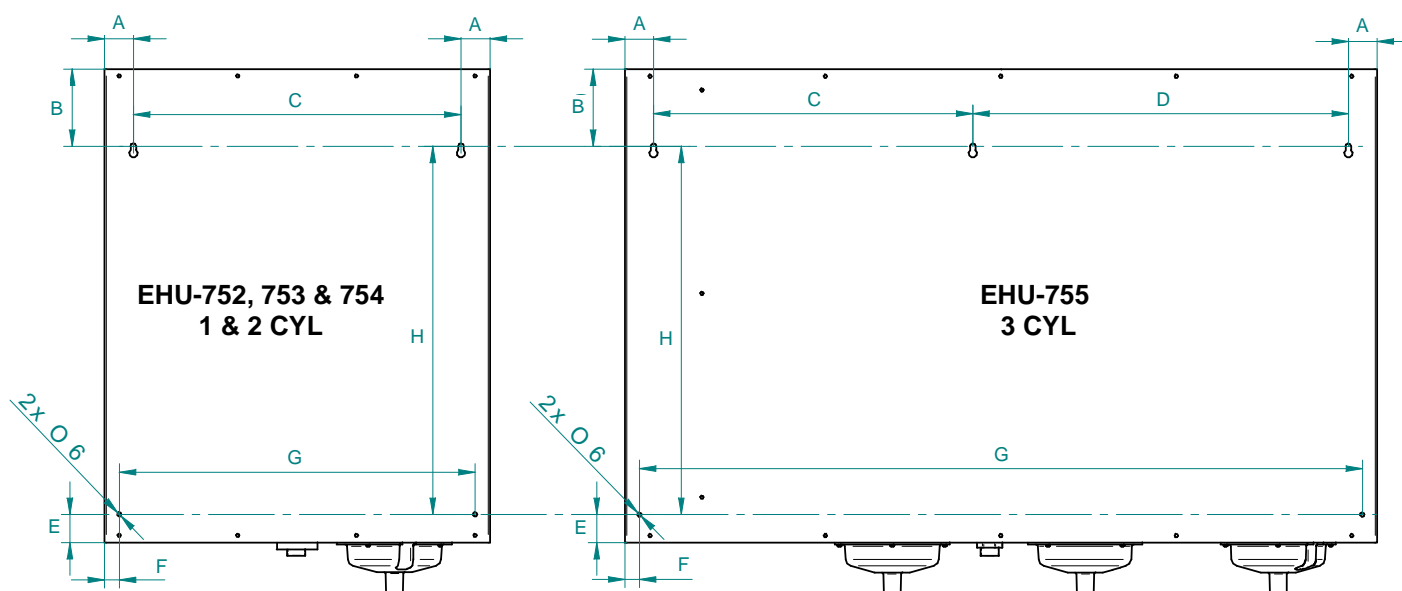
Mark and drill the mounting holes for 6 mm screws (s.a. the drilling distance table) :

EHU-752, 753 & 754 with 1 or 2 cylinders : 4 mounting screws

EHU-755 with 3 cylinders : 5 mounting screws

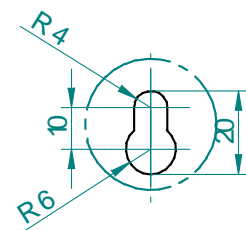
Insert pegs in holes and the upper screws. Allow about 10 mm for hanging the cabinet.

Hang the cabinet and level it vertically and horizontally. Screw up the upper screws and then screw up the lower screws.



- CYL = cylinder

Drilling distances in mm								
Model	A	B	C	D	E	F	G	H
EHU-752: 1 SMCYL	21	110	425		40	21	425	385
EHU-753: 1 LG CYL	41	110	467		40	21	507	525
EHU-754: 2 LG CYL	41	110	760		40	21	800	525
EHU-755: 3 LG CYL	41	110	455	535	40	21	1030	525



Detail of hanging hole

- SM CYL = small cylinder, LG CYL = large cylinder

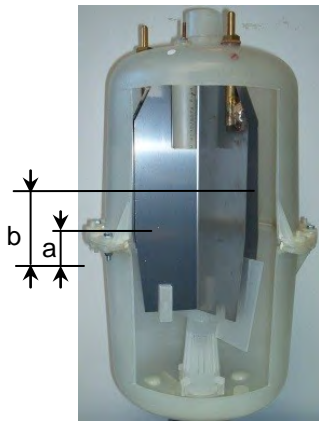
- Optionnal support legs to be used for ground installations when a wall installation cannot be made:
  - Part nb 999989 for EHU-752 (small single cylinder model)
  - Part nb 999992 for EHU-753 (large single cylinder model)
  - Part nb 999990 for EHU-754 (two cylinder model)
  - Part nb 999988 for EHU-755 (three cylinder model)



## WATER CONNECTION

### Recommendations :

The water level must be between « a » and « b » for the maximum capacity of the cylinder.



The operating principle of the electrode steam humidifier is the electrolyse where an electrical current runs through stainless steel electrode plates immersed in water made conductive by the mineral salts it contains.

The series EHU-750 humidifier can produce steam from 3 water qualities having the following characteristics :

Town water or raw water : the water TH should be **between 0 and 40° French grade** for a conductivity **between 350µS and 1000µS/cm (Micro Siemens per centimetre)**.

Softened water: water treated by sodium/calcium permutation on resins. The titration value TH should be kept as constant as possible and **between 0° and 2°**.

It is essential that the salt maintenance of softeners be programmed for the water volume consumed in order to prevent an excessive salt concentration to humidifier once the regeneration cycle is finished (please refer to the softener's user manual). Duplex softeners are best suited to your humidifier in this regard. In doubt, please consult **Armstrong®**.

Demineralised water: this is a water treatment by reverse osmosis or running through resins.

The EHU-750 humidifier can work with demineralised waters having a minimum water quality of **30µS/cm**. A tea spoon of bicarbonate of soda must be added on start-up to initiate steam production.



**Nota Bene** : on starting up the humidifier, the nominal steam production is reached after one or two days when using low conductivity waters.



This period can be shortened by adding a tea spoon of salt that has been firstly diluted in 1/4 litre of water. Pour the mixture into the filling cup.

**Caution : do not touch the water - Risk of electric shock.**  
**THIS MUST BE CARRIED OUT BY A SKILLED AND QUALIFIED PERSONNEL.**



**No chemical agent whatsoever (chlorine, disinfectant, ozone... ) must be added to the water. Some water qualities may generate foam that can disturb the correct functioning of the humidifier. If this occurs to your humidifier, please refer to Armstrong® for further assistance.**

### Recommendations on water tapping :



A fresh mains cold water service should be used to supply the unit. The water pressure should not exceed 6 bar and should not be inferior to 1 bar with a temperature less than 40°C. In case the water pressure exceeds 6 bar, a water regulator valve must be used.



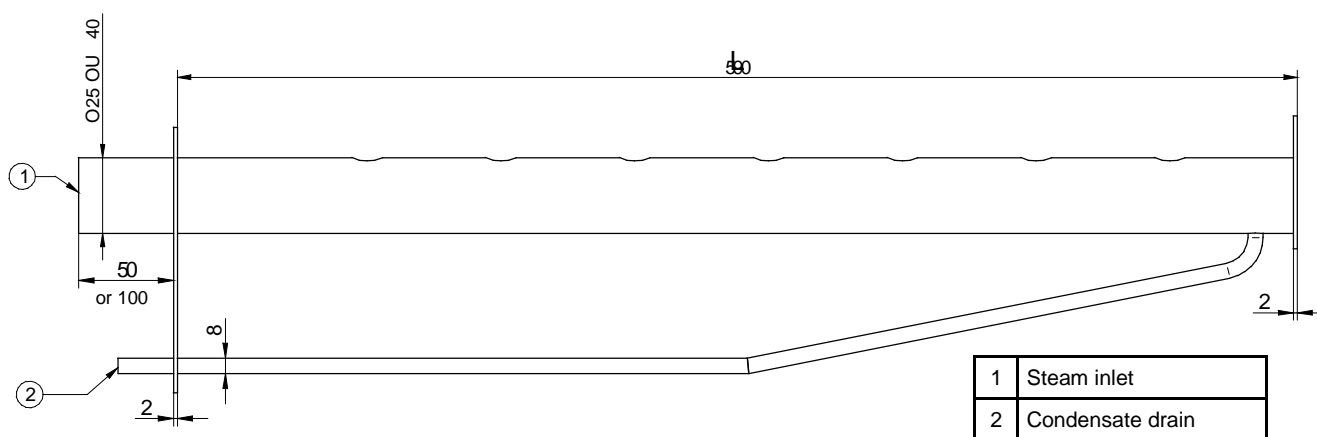
The water supply connection is on the bottom of the unit. All the EHU-750 are supplied with a 500 mm long water inlet hose with a 3/4" female connection to the cold water supply. **A check valve should be located on the mains and cold water service connection to the unit.**

**The series EHU-750 humidifier uses water to produce steam so leakage may happen causing potential damage. If an installation in false ceiling or above prime rooms such as museum, exhibition or laboratory rooms is considered, ensure that the floor below the humidifier is constructed from waterproof materials (with draining facilities) to withstand any water spilling during servicing or if a**

### **STEAM DISTRIBUTION PIPE**

Steam from the cylinder enters the duct via a steam distribution pipe. In order to obtain optimum performance of the humidifier, it is recommended that these instructions be adhered to as far as possible.

There are two steam inlet diameters available : Ø 25 mm and Ø 40 mm



### **Steam distribution pipe selection table**

The number of distribution pipes and the diameters depend on the humidifier model.

<b>EHU-750 Model</b>	<b>752 1 SM CYL</b>	<b>753-10 1 LG CYL</b>	<b>753 1 LG CYL</b>	<b>754 2 LG CYL</b>	<b>755 3 LG CYL</b>
<b>Nb of steam outlets</b>	1	1	1	2	3
<b>Steam outlet</b>	Ø25 mm	Ø25 mm	Ø25 mm	Ø40 mm	Ø40 mm
<b>Condensate drain diameter</b>	Ø8 mm	Ø8 mm	Ø8 mm	Ø8 mm	Ø8 mm

- SM CYL = small cylinder, LG CYL = large cylinder

To get the best steam distribution, select the longest possible distribution pipe to fit the duct.

Standard distribution pipes are available on either diameter in 110, 290, 590, 790, 1000, 1250 and 1500 mm long.

## ***POSITIONING OF THE STEAM DISTRIBUTION PIPE***

### **Evaporation distance or vapor trail « D »**

A certain length is required so that the steam coming out of the steam distribution pipe be absorbed by the air. All along this length, described as the evaporation distance, the steam can still be seen in the airflow as a mist which can condensate in water against any obstacle if placed within. To prevent condensation, this evaporation distance should be calculated before positioning the steam distribution pipe.

### **How to calculate the evaporation distance « D »**

In order to determine the evaporation distance, the attached calculation table can be used :

HR1 = relative humidity of air before humidification in %.

HR2 = relative humidity of air after humidification in %.

	% RH1 inlet air							
	5	10	20	30	40	50	60	70
% RH2 outlet air	Minimum humidification distance « D » in m.							
40	0.9	0.8	0.7	0.5	-	-	-	-
50	1.1	1	0.9	0.8	0.5	-	-	-
60	1.4	1.3	1.2	1	0.8	0.5	-	-
70	1.8	1.7	1.5	1.4	1.2	1	0.7	-
80	2.3	2.2	2.1	1.9	1.7	1.5	1.2	0.8
90	3.5	3.4	3.2	2.9	2.7	2.4	2.1	1.7

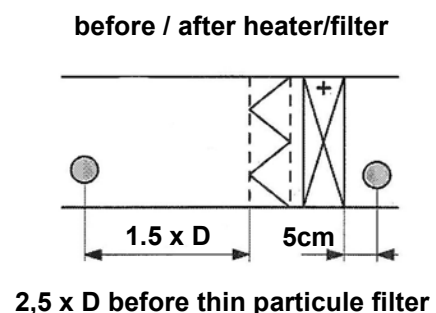
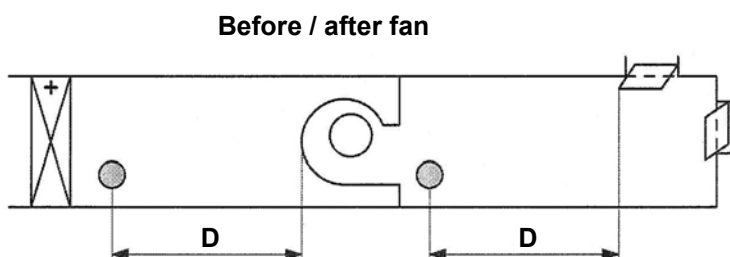


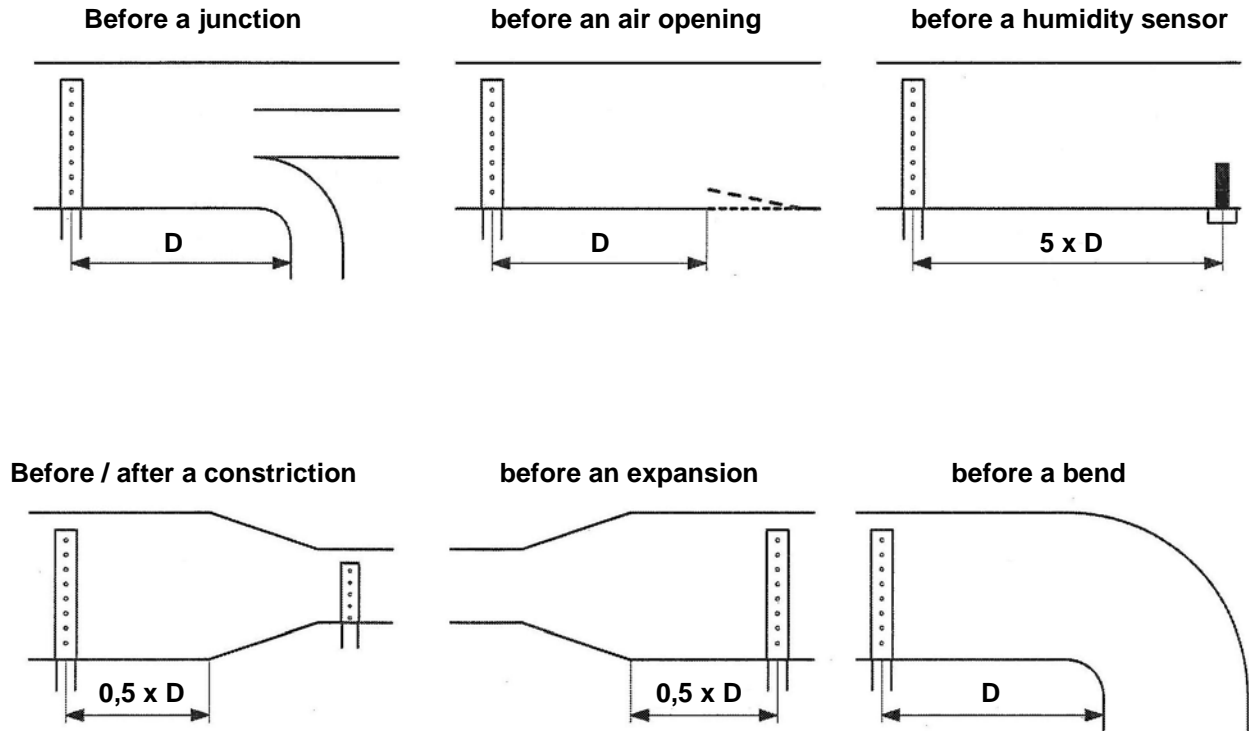
D minimum humidification distance in meters (m).

This calculation table is to be used for temperatures between 20 and 25 °C. For lower temperatures, please consult factory.

### **Minimal distances of humidification**

The steam distribution pipes should be positioned as per the following indications and in consideration of your Air Handling Unit. Please consider these distances as minimum





A high humidity limit humidistat must be installed in the duct to stop the humidifier in case the level of humidity exceeds the preset value.



In case the recommended distances cannot be met, please contact **Armstrong®** or their authorized agent for an alternative solution.



If accurate values cannot be reached, a distance of 2 m. should be considered as a minimum distance between pipes & obstruction and 3 / 4 m. before sensor or humidistat.



A humidity sensor located near the steam pipe will cause the unit to malfunction. The power contactor will close and open rapidly causing the contacts to heat up involving an early wear.



### STEAM DISTRIBUTION PIPE POSITIONING



Please meet the following dimensions and spaces according to your configuration. For further information, please contact **Armstrong®** or their authorized agent.

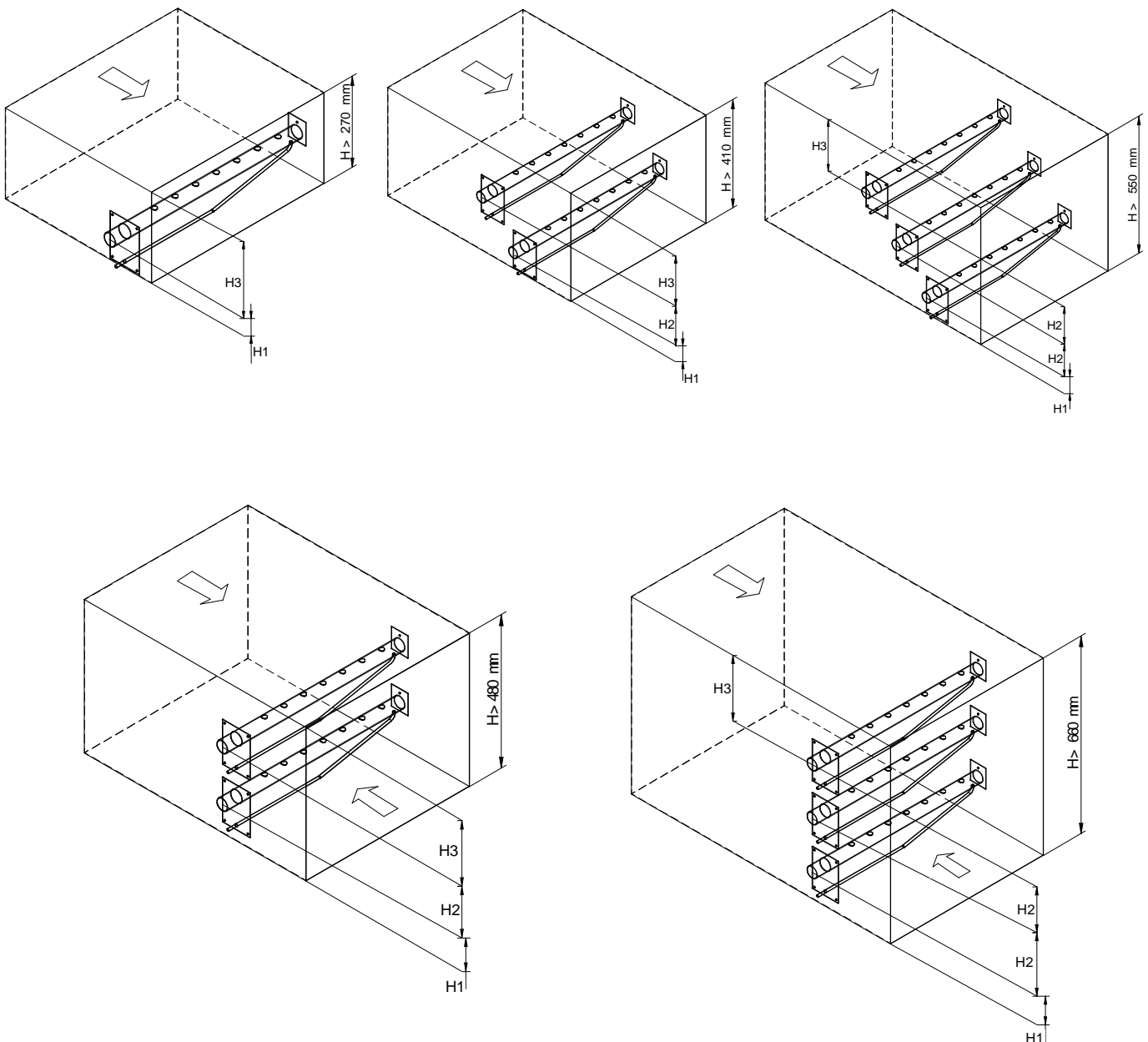
H1 = 110mm = Minimum height between the duct floor and the axle of the steam pipe.

H2 = 140mm = Minimum distance between two pipes.

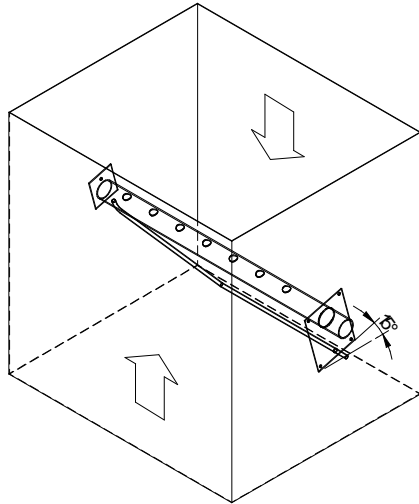
H3 = 160mm = Minimum height between the duct top and the axle of the steam pipe.

The H3 distance can be 80 mm at the shortest in case the steam pipe is installed at an angle of 30°.

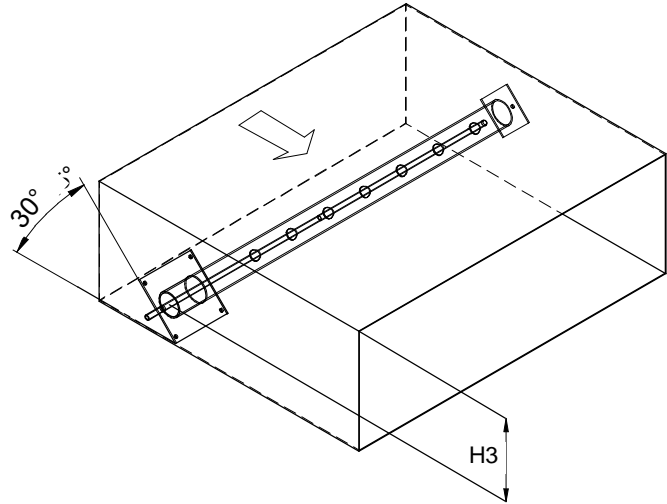
➡ The arrow shows the direction of the air flow.



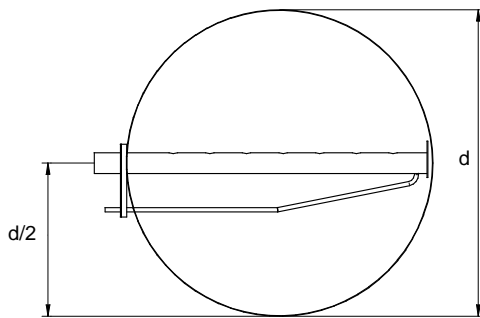
### STEAM DISTRIBUTION PIPE POSITIONING



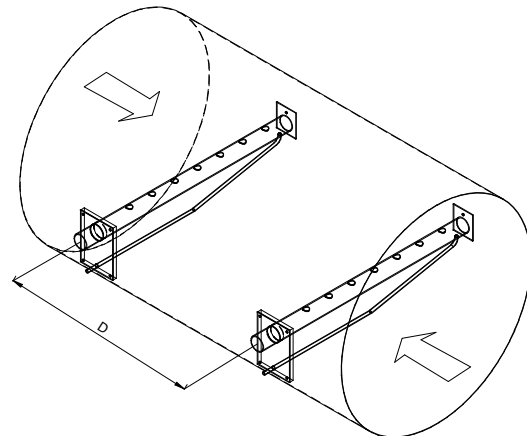
In vertical ducts where the air flow is upward or downward, the steam distribution pipe(s) must be tilted by 15° sideways.



In duct with limited height, the distribution pipe(s) can be tilted by 30° to get the 80 mm minimum height.

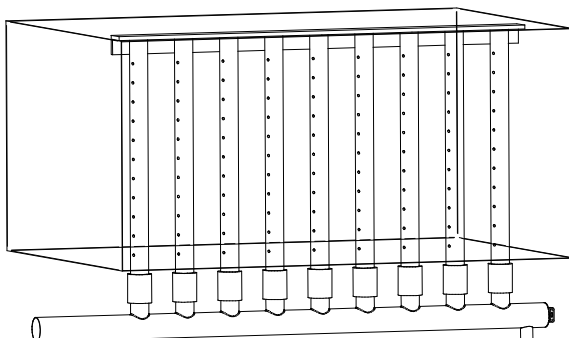


$d$  = Duct diameter



$D$  = Humidification distance

### EXPRESSPACK



The **Armstrong®** ExpressPack is a bespoke steam humidification system made to suit your your configuration and ready to install in a ventilation duct.

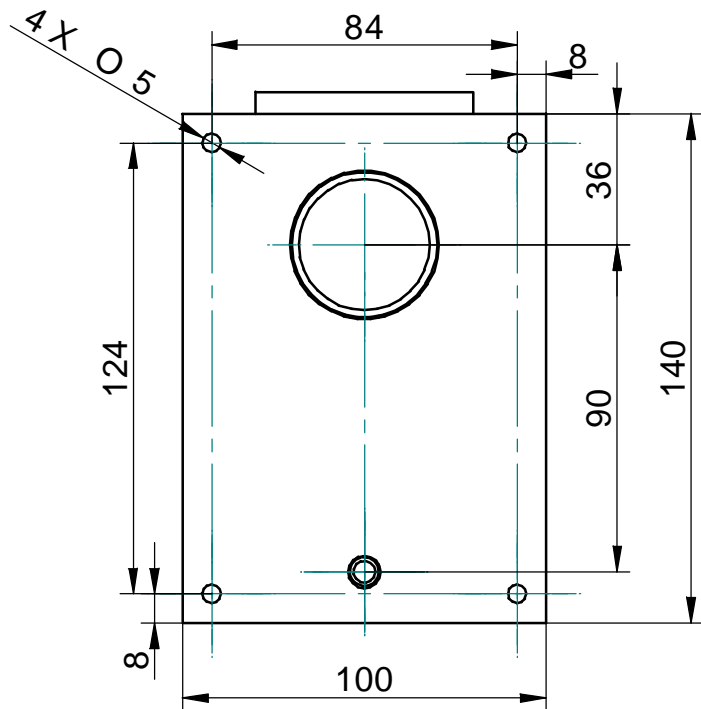
It permits to have vapor trails (evaporation distance) as short as 600 mm. For further reference, please contact **Armstrong®** or their authorized agent.

## INSTALLATION

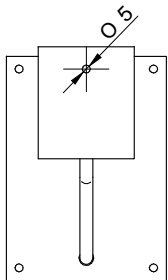
For ensuring the best steam distribution possible, we would recommend to install the steam pipes in either diameter as per the two methods described underneath.

How to install on a duct (particular)

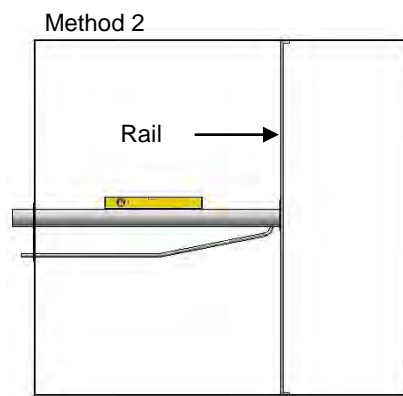
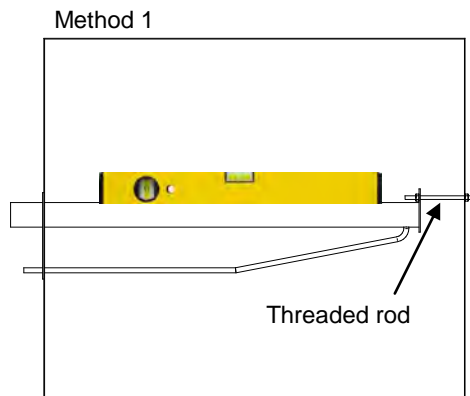
Your steam pipes must be screwed onto the ventilation duct by the fixing plate with a set of 4 bolts and nuts of  $\varnothing 5$  mm. The length of the bolts will be according to the thickness of the ventilation duct.



How to attach the pipe end ( inside the duct ) - Particular



The end of the steam pipe should be attached to the duct with a threaded rod of  $\varnothing 5$  mm going from the dedicated hole of the fixing plate to the outside of the duct and attached by a couple of nuts (method 1). A rail attached to the inner side of the duct can also be used - a 5mm bolt and nut are used to settle the pipe on the rail (method 2).



**The steam pipe must be at level with the duct.**

### STEAM OUTPUT

- We would recommend to use the steam hose from **Armstrong®** supply .  
NB : when the humidifier is started up for the first time, a smell of burning may be smelt especially when brand new hoses are installed. This is normal and will eventually dispel.

- Steam hose selection :

EHU-750 Model	752 1 SM CYL	753-10 1 LG CYL	753 1 LG CYL	754 2 LG CYL	755 3 LG CYL
Nb of steam outlets	1	1	1	2	3
Steam outlet	Ø25 mm	Ø25 mm	Ø25 mm	Ø40 mm	Ø40 mm

- SM CYL = small cylinder, LG CYL = large cylinder

- The EHU-750 humidifier can be used with pressure ducts (P) having the following characteristics :

- If P is inferior to 150mm CE (Water column) i.e. 1470Pa.
- If P is between 150mm CE et 300mm CE, our optional filling cup platform must be used

- Please adhere to the recommendations given underneath for the installation of the steam hose according to one of the shown examples, the most suited to your installation. A set of hose clamps are supplied for ensuring a correct installation.

The humidifier should be located within 3 m. of the steam distribution pipe. If the distance is superior to 3 m., insulated steel or copper pipe of a slightly larger diameter must be used.

Example a

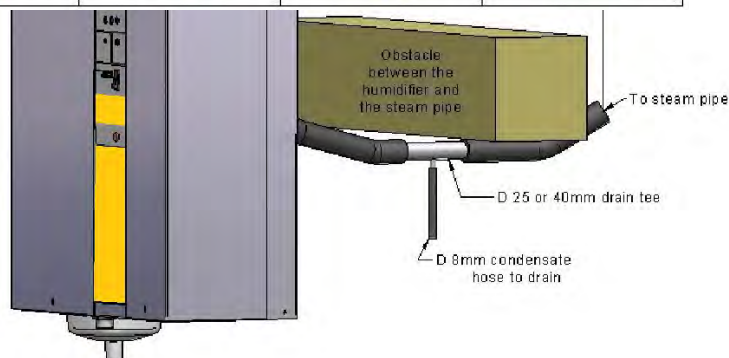
Radius of bend for steam hose :

- Ø 25 mm hose = 250 mm minimal radius
- Ø 40 mm hose = 400 mm minimal radius

EHU-750 Model		752 1 SM CYL	753-10 1 LG CYL	753 1 LG CYL	754 2 LG CYL	755 3 LG CYL
N	EHU-750 Model	752 1 SM CYL	753-10 1 LG CYL	753 1 LG CYL	754 2 LG CYL	755 3 LG CYL
St	Nb of steam outlets	1	1	1	2	3
Con	Steam outlet	Ø25 mm	Ø25 mm	Ø25 mm	Ø40 mm	Ø40 mm
	Condensate drain diameter	Ø8 mm	Ø8 mm	Ø8 mm	Ø8 mm	Ø8 mm



500 mm min.



D 8mm condensate hose to drain

### Room ventilation unit



Three ventilation packs permit the use of the humidifier in direct in-space applications where there is no ductworks :

Blower Pack BP 1 = for capacities up to 5 kg/h

Blower Pack BP 2 = for capacities up to 15kg/h

EHF III = for capacities up to 50 kg/h

The EHFIII ventilation packs cannot be set on the top of the humidifier (see after attached pictures). The distance between the humidifier and the ventilation pack(s) should not exceed 3 m.

A Ø25mm or Ø40mm direct connection from the humidifier to the blower pack BP1 or BP2. Two blower packs can be installed equally distant (X). (X1=X2). The connection from the humidifier to the EHF III blower pack is made via a Ø 40/50 mm adaptor.

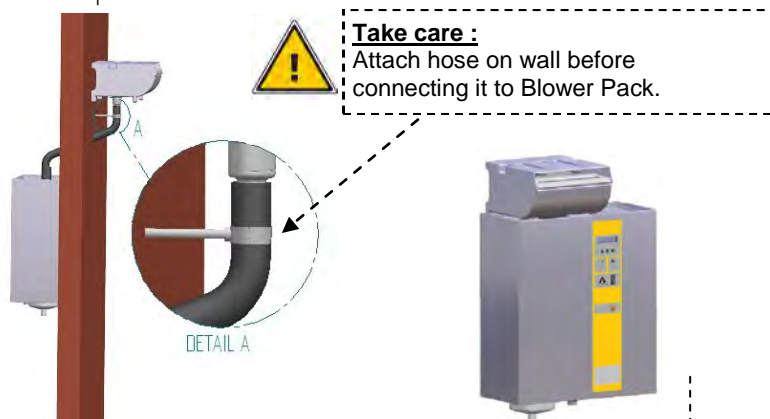
**For use and installation of the Blower Pack ventilation units, please refer to our Blower Pack technical manual available in English.**

The electrical connection of the ventilation packs to the humidifier is via terminal block 3 & 4 on the DIN rail.

**As far as the EHF-3 is concerned, please revert to the recommendations given on the EHF-3 information sheet. Never connect the EHF-3 unit on the terminals 3 & 4 of the humidifier when a 100VA transformer is installed inside the EHU-750.**

Allow a 3 m. distance ahead to the ventilation pack for a free diffusion of steam.

### Examples of installation



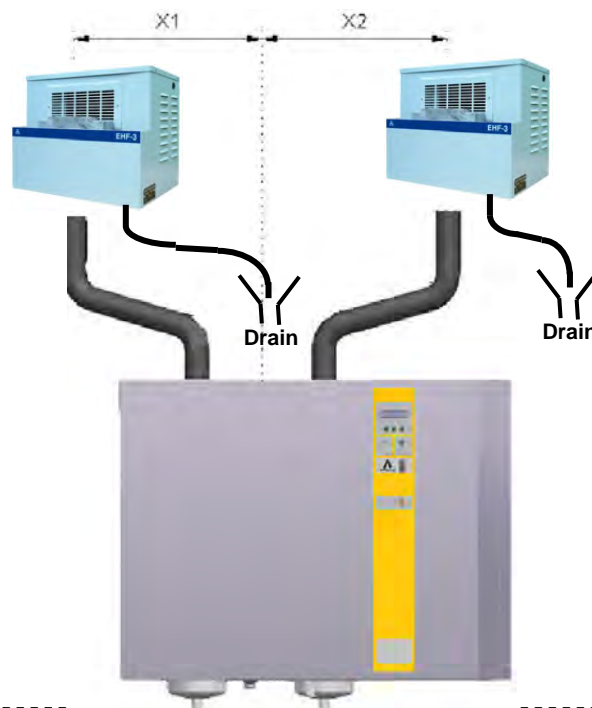
### Dimensions & characteristics



BP 1 & BP2



EHF III



	Width	Height	Depth	Weight Kg	dB	maxi output Kg/h	m3/h	Steam connecting Ø in mm
BP1	260mm	170mm	285mm	2	40	5	53	Ø 25
BP2	260mm	170mm	285mm	2.6	48	15	320	Ø 40
EHFIII	495mm	356mm	406mm	15	48	50	780	Ø 50

### *OPTIONAL TEMPERATURE CONTROL SYSTEM*

This system holds the water in the cylinder at a temperature of 65°C to prevent bacteria or mold from forming in the cylinder(s) even if there is humidity demand.

The optional temperature control system overrides the automatic factory pre-set draining time where the cylinder(s) is (are) drained by the system after x hours of stop (s.a. page 43)

**Note : the humidifier must be switched on (I) for this system to operate.**

#### Installation



#### Supplied equipment :

1. 1 x 150 mm long stainless steel tube of Ø 25 mm or Ø 40 mm (according to model of humidifier)
2. 1 collar clamp with soldered temperature sensor and with 3 meter long wire.

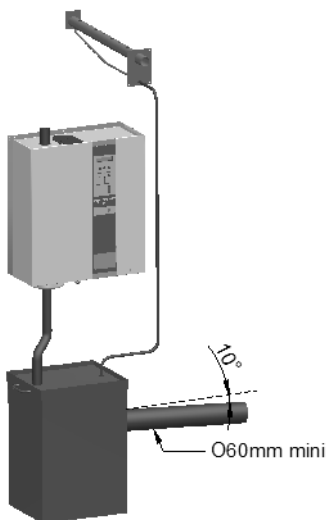
#### Electrical connection

The wiring of the temperature sensor is to be made on terminals 15 & 16 of the X4 connector of the main board ref: 500102.

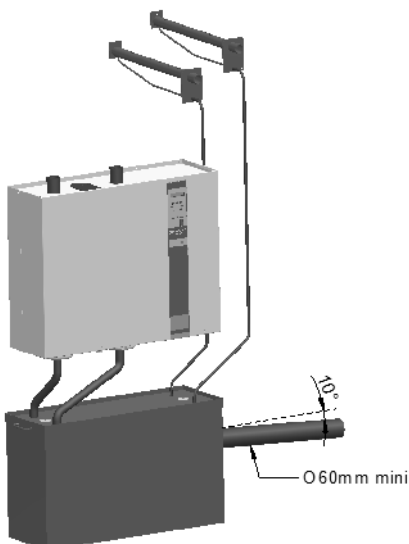


## CONDENSATE DRAINING

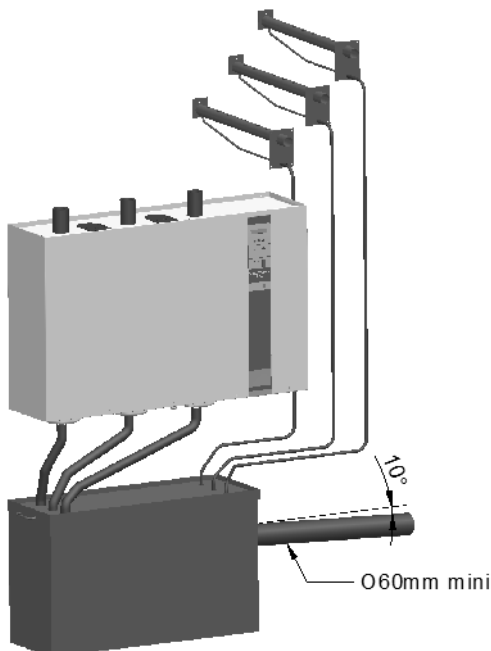
Pict. 1



Pict. 2



Pict. 3



The following drawings show the water draining connections that should be made.

1. The **Armstrong®** supplied steam hose should be used :

**EHU-752, 753** : 1m Ø25mm hose with 1 hose clamp.

**EHU-754** : 1m + 1.2m Ø25mm hose with 2 clamps.

**EHU-754** : 1m+1.2m+1.8m Ø25mm hose with 3 clamps.

These hoses are designed to be connected to the draining system. Regular replacement is recommended.

2. If rigid piping is used, it must be heat (100°C) and pressure resistant PVC material and have a 60 mm wide diameter. **Never use metallic pipe for the draining for preventing leaking currents.**

3. The discharge hose must be free from any obstacle. It is recommended that each steam cylinder has its own drain pipe and tank arrangement.

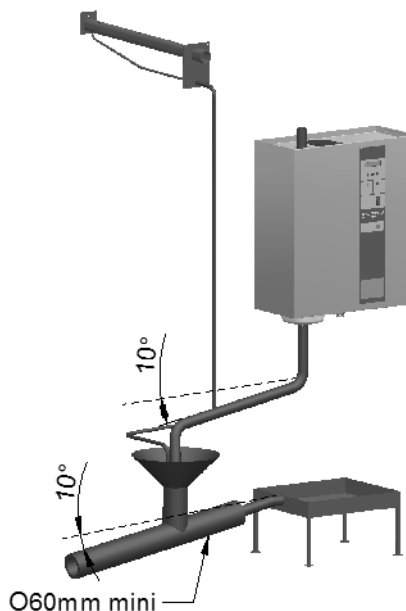
4. Use water tanks with a lid that has water collecting facilities (s.a. drawings 1, 2 and 3).

5. A funnel can also be used (s.a. pict. 4), but it should be offset from the underside of the unit to prevent any steam and/or condensation from getting into the cabinet. The installation of a siphon (as per the draining hose) is recommended and arrangements for holding water spilling should also be made.

6. **CAUTION** : keep a minimum pitch of 10° for both the draining hose of the humidifier and for general drain pipe (s.a. pictures 1, 2, 3 and 4).



Pict. 4





*RECOMMENDATION:*



All works concerned with the electrical installation must be carried out by skilled and qualified personnel (eg electrician with appropriate training). The customer is responsible for ensuring their suitability. Please observe local regulations concerning the provision of electrical installations.



Check all electrical terminal screws at commissioning, after 50 hours operation and at every service thereafter.



Take care : the EHU-750 electronic components are very sensitive to electrostatic shocks. Appropriate steps must be taken before any operation.



### *ELECTRICAL TABLES*

Series EHU-750 steam humidifier in 2 X 220V - 50/60 Hz

EHU-750	Steam production (Kg/h)	In ( A )	Imaxi ( A )	Pmaxi ( KW )	Cylinder size	Steam diameter	Torroidal Transformer wiring
752-5	5	17	18.4	4.05	Small	25	Straight through
753-10	10	34	36	7.92	1 x Large	25	Split

Series EHU-750 steam humidifier in 2 X 230V - 50/60 Hz

EHU-750	Steam production (Kg/h)	In ( A )	Imaxi ( A )	Pmaxi ( KW )	Cylinder size	Steam diameter	Torroidal transformer wiring
752-5	5	16.3	17.6	4,05	Small	25	Straight through
753-10	10	32.7	34.8	8,00	1 x Large	25	Split

Series EHU-750 steam humidifier in 3 X 208V - 50/60 Hz

EHU-750	Steam production (Kg/h)	In ( A )	Imaxi ( A )	Pmaxi ( KW )	Cylinder size	Steam diameter	Torroidal transformer
752-5	5	9,6	10,5	4,13	Small	25	Straight through
752-8	8	15,3	16,5	6,49	Small	25	Straight through
752-10	10	19,1	20,5	8,07	Small	25	Straight through
753-15	15	28,7	30,6	12,04	1 x Large	40	Split
753-20	20	38,2	40,6	15,98	1 x Large	40	Split
753-25	25	47,8	50,7	19,95	1 x Large	40	Split
754-30	32	62,9	66,6	26,21	2 x Large	40	Split
754-40	40	76,5	81	31,84	2 x Large	40	Split
755-50	50	95,6	101,1	39,75	3 x Large	40	Split
755-60	60	114,7	121,2	47,66	3 x Large	40	Split



ALL WORKS CONCERNED WITH ELECTRICAL INSTALLATION MUST BE CARRIED OUT BY A SKILLED AND QUALIFIED PERSONNEL

Series EHU-750 steam humidifier in 3 X 220V - 50/60 Hz

EHU-750	Steam production (Kg/h)	In ( A )	Imaxi ( A )	Pmaxi ( KW )	Cylinder size	Steam diameter	Torroidal transformer wiring
752-5	5	10	10,9	4,2	Small	25	Straight through
752-8	8	15,8	17	6,5	Small	25	Straight through
752-10	10	19,7	21,1	8,1	Small	25	Straight through
753-15	15	29,6	31,6	12	1 x Large	40	Split
753-20	20	39,4	41,9	16	1 x Large	40	Split
753-25	25	49	52	19,8	1 x Large	40	Split
754-30	32	64,9	68,7	26,2	2 x Large	40	Split
754-40	40	78,9	83,5	31,8	2 x Large	40	Split
755-50	50	99	104,6	39,9	3 x Large	40	Split
755-60	60	119	125,7	47,9	3 x Large	40	Split
755-70	70	138	145,7	55,5	3 x Large	40	Split

Series EHU-750 steam humidifier in 3 X 230V - 50/60 Hz

EHU-750	Steam production (Kg/h)	In ( A )	Imaxi ( A )	Pmaxi ( KW )	Cylinder size	Steam diameter	Torroidal transformer wiring
752-5	5	9,6	10,5	4,13	Small	25	Straight through
752-8	8	15,3	16,5	6,49	Small	25	Straight through
752-10	10	19,1	20,5	8,07	Small	25	Straight through
753-15	15	28,7	30,6	12,04	1 x Large	40	Split
753-20	20	38,2	40,6	15,98	1 x Large	40	Split
753-25	25	47,8	50,7	19,95	1 x Large	40	Split
754-30	32	62,9	66,6	26,21	2 x Large	40	Split
754-40	40	76,5	81	31,84	2 x Large	40	Split
755-50	50	95,6	101,1	39,75	3 x Large	40	Split
755-60	60	114,7	121,2	47,66	3 x Large	40	Split
755-70	70	133,8	141,3	55,57	3 x Large	40	Split



ALL WORKS CONCERNED WITH ELECTRICAL INSTALLATION MUST BE CARRIED OUT BY A SKILLED AND QUALIFIED PERSONNEL

Series EHU-750 steam humidifier in 3 X 380V - 50/60 Hz

EHU-750	Steam production (Kg/h)	In ( A )	Imaxi ( A )	Pmaxi ( KW )	Cylinder size	Steam diameter	Torroidal transformer wiring
752-5	5	5,7	6,4	4,2	Small	25	Loop
752-8	8	9,1	10	6,6	Small	25	Straight through
752-10	10	11,4	12,4	8,2	Small	25	Straight through
752-15	15	17,1	18,4	12,1	Small	25	Straight through
753-20	20	22,8	24,5	16,1	1 x Large	40	Straight through
753-30	30	34,3	36,5	24	1 x Large	40	Split
753-30HC	33	38	40,4	26,26	1 x Large	40	Split
754-40	40	45,7	48,5	31,9	2 x Large	40	Straight through
754-50	50	57,1	60,5	39,8	2 x Large	40	Split
754-60	60	68,5	72,6	47,8	2 x Large	40	Split
754-60HC	66	76	80,4	52,26	2 x Large	40	Split
755-90	90	102,8	108,7	71,5	3 x Large	40	Split
755-90HC	99	114	120,4	78,26	3 x Large	40	Split

Series EHU-750 steam humidifier in 3 X 400V - 50/60 Hz

EHU-750	Steam production (Kg/h)	In ( A )	Imaxi ( A )	Pmaxi ( KW )	Cylinder size	Steam diameter	Torroidal transformer wiring
752-5	5	5,5	6,2	4,24	Small	25	Loop
752-8	8	8,8	9,7	6,63	Small	25	Straight through
752-10	10	11	12	8,21	Small	25	Straight through
752-15	15	16,5	17,8	12,18	Small	25	Straight through
753-20	20	22	23,5	16,07	1 x Large	40	Straight through
753-30	30	33	35,1	24,01	1 x Large	40	Split
753-30HC	33	36,3	38,6	26,42	1 x Large	40	Split
754-40	40	44	46,7	31,94	2 x Large	40	Straight through
754-50	50	55	58,3	39,88	2 x Large	40	Split
754-60	60	66	69,8	47,74	2 x Large	40	Split
754-60HC	66	72,6	76,8	52,56	2 x Large	40	Split
755-90	90	98,9	104,6	71,55	3 x Large	40	Split
755-90HC	99	108,9	115,1	78,71	3 x Large	40	Split



ALL WORKS CONCERNED WITH ELECTRICAL INSTALLATION MUST BE CARRIED OUT BY A SKILLED AND QUALIFIED PERSONNEL

Series EHU-750 steam humidifier in 3 X 415V - 50/60 Hz

EHU-750	Steam production (Kg/h)	In ( A )	Imaxi ( A )	Pmaxi ( KW )	Cylinder size	Steam diameter	Torroidal transformer wiring
752-5	5	5,3	6	4,26	Small	25	Loop
752-8	8	8,5	9,3	6,60	Small	25	Straight through
752-10	10	10,6	11,6	8,23	Small	25	Straight through
752-15	15	15,9	17,1	12,14	Small	25	Straight through
753-20	20	21,2	22,7	16,11	1 x Large	40	Straight through
753-30	30	31,8	33,9	24,06	1 x Large	40	Split
753-30HC	33	35	37,3	26,44	1 x Large	40	Split
754-40	40	42,4	45	31,93	2 x Large	40	Straight through
754-50	50	53	56,2	39,88	2 x Large	40	Split
754-60	60	63,6	67,3	47,76	2 x Large	40	Split
754-60HC	66	70	74,1	52,59	2 x Large	40	Split
755-90	90	95,4	100,8	71,53	3 x Large	40	Split
755-90HC	99	105	111	78,74	3 x Large	40	Split

Series EHU-750 steam humidifier in 3 X 480V - 50/60 Hz

EHU-750	Steam production (Kg/h)	In ( A )	Imaxi ( A )	Pmaxi ( KW )	Cylinder size	Steam diameter	Torroidal transformer wiring
752-5	5	4,6	5,2	4,25	Small	25	Loop
752-8	8	7,3	8	6,58	Small	25	Straight through
752-10	10	9,2	10,1	8,27	Small	25	Straight through
752-15	15	13,7	14,9	12,22	Small	25	Straight through
753-20	20	18,3	19,6	16,09	1 x Large	40	Straight through
753-30	30	27,5	29,3	24,06	1 x Large	40	Split
753-30HC	33	30	32	26,25	1 x Large	40	Split
754-40	40	36,6	38,9	31,95	2 x Large	40	Straight through
754-50	50	45,8	48,5	39,85	2 x Large	40	Split
754-60	60	55	57,7	47,37	2 x Large	40	Split
754-60HC	65	60	63,6	52,18	2 x Large	40	Split
755-90	90	82,4	87	71,43	3 x Large	40	Split
755-90HC	99	91	96,2	78,98	3 x Large	40	Split



Series EHU-750 steam humidifier in 3 X 575V - 50/60 Hz

EHU-750	Steam production (Kg/h)	In ( A )	Imaxi ( A )	Pmaxi ( KW )	Cylinder size	Steam diameter	Torroidal transformer wiring
752-5	5	3,8	4,4	4,33	Small	25	Loop
752-8	8	6,1	6,8	6,69	Small	25	Straight through
752-10	10	7,6	8,4	8,26	Small	25	Straight through
752-15	15	11,5	12,5	12,29	Small	25	Straight through
753-20	20	15,3	16,5	16,22	1 x Large	40	Straight through
753-30	30	22,9	24,6	24,19	1 x Large	40	Split
753-30HC	33	25	26,7	26,27	1 x Large	40	Split
754-40	40	30,6	32,6	32,05	2 x Large	40	Straight through
754-50	50	38,2	40,7	40,02	2 x Large	40	Split
754-60	60	45,9	48,7	47,88	2 x Large	40	Split
754-60HC	65	50	53	52,16	2 x Large	40	Split
755-90	90	68,8	72,9	71,68	3 x Large	40	Split
755-90HC	99	76	80,4	79,08	3 x Large	40	Split

Series EHU-750 steam humidifier in 3 X 600V - 50/60 Hz

EHU-750	Steam production (Kg/h)	In ( A )	Imaxi ( A )	Pmaxi ( KW )	Cylinder size	Steam diameter	Torroidal transformer wiring
752-5	5	3,7	4,3	4,41	Small	25	Loop
752-8	8	5,9	6,6	6,77	Small	25	Straight through
752-10	10	7,3	8,1	8,31	Small	25	Straight through
752-15	15	11	12	12,31	Small	25	Straight through
753-20	20	14,7	15,8	16,21	1 x Large	40	Straight through
753-30	30	22	23,5	24,11	1 x Large	40	Split
753-30HC	33	24	25,7	26,34	1 x Large	40	Split
754-40	40	29,3	31,3	32,11	2 x Large	40	Straight through
754-50	50	36,6	39	40,01	2 x Large	40	Split
754-60	60	44	46,7	47,91	2 x Large	40	Split
754-60HC	65	48	50,9	52,26	2 x Large	40	Split
755-90	90	66	69,8	71,61	3 x Large	40	Split
755-90HC	98	72	76,2	78,19	3 x Large	40	Split

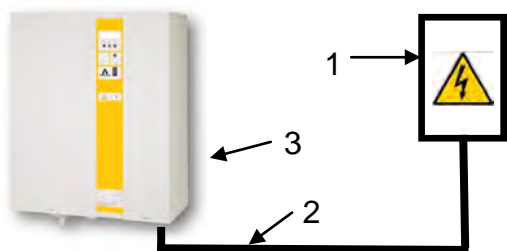


ALL WORKS CONCERNED WITH ELECTRICAL INSTALLATION MUST BE CARRIED OUT BY A SKILLED AND QUALIFIED PERSONNEL

## ELECTRICAL CONNECTIONS



All works concerned with electrical installation must be carried out by a skilled and qualified personnel.  
Make sure that all incoming power supplies are isolated before installation and maintenance of the EHU-750 humidifier.

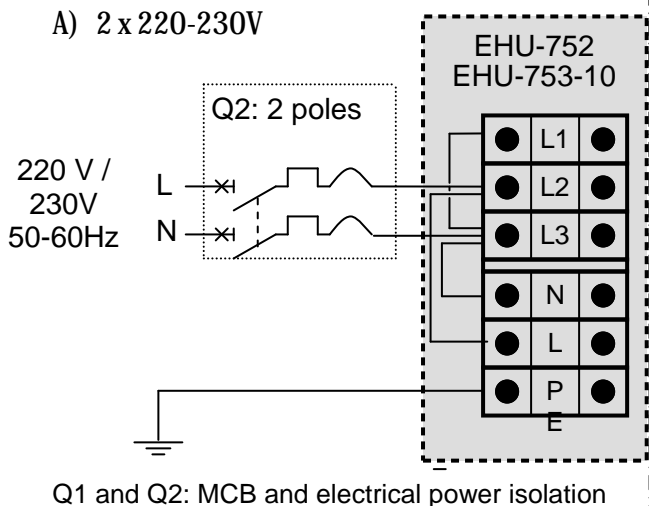


- 1 - Power supply isolator and MCB ( near the unit )
- 2 - Power supply cable
- 3- Electrical compartment

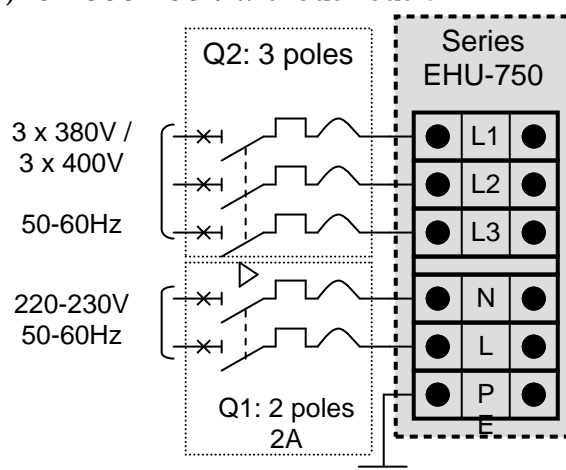
### WARNING :

Failure to fit an electrical power isolator and MCB as part of the electrical installation significantly increases the risk of electric shock, which can be fatal.

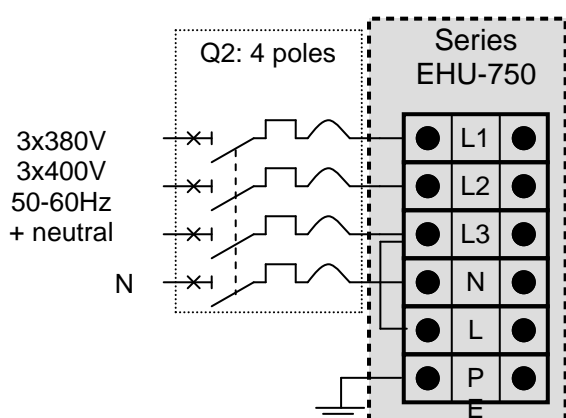
#### A) 2 x 220-230V



#### B) 3 X 380-400 V without neutral



#### C) 3 phases + neutral: 3 x 380-400 V



The symbol between Q1 & Q2 means that these MCB are coupled. The power MCB Q2 and control MCB Q1 are mechanically linked together. So if a fault is detected, the power and the control circuits are switched off and there is no voltage on the unit. The unit is really off voltage.

#### D) 3 phases without neutral: 3 x 380-400 V

In this case, a transformer (option) must be installed (See technical notice page n°33)

Nota: for connecting optional ventilation pack or humidistat, please refer to pages n°21 & 40 of this manual.

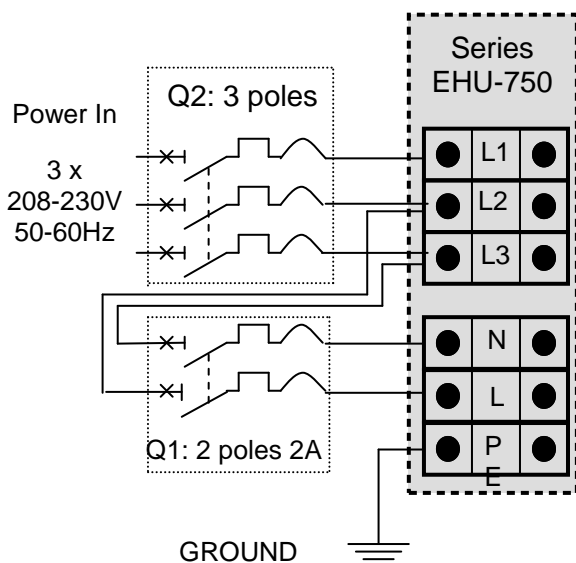


**Failure to observe manufacturer's installation recommendations will invalidate the manufacturer's warranty.**

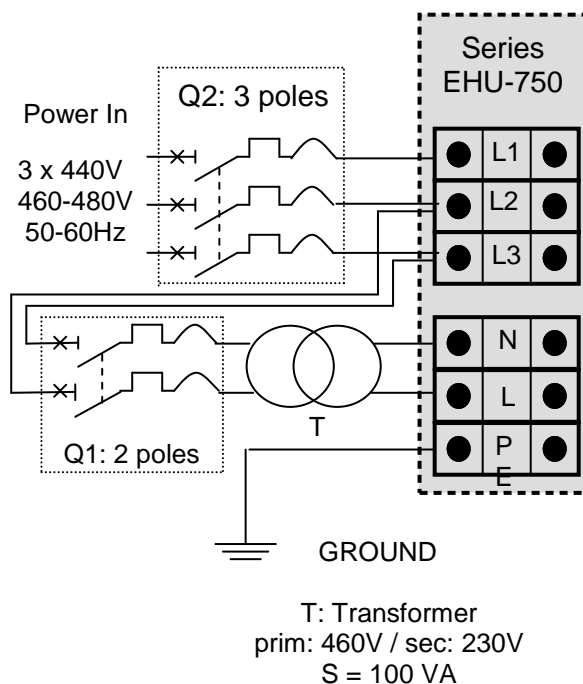


**ALL WORKS CONCERNED WITH ELECTRICAL INSTALLATION MUST BE CARRIED OUT BY A SKILLED AND QUALIFIED PERSONNEL**

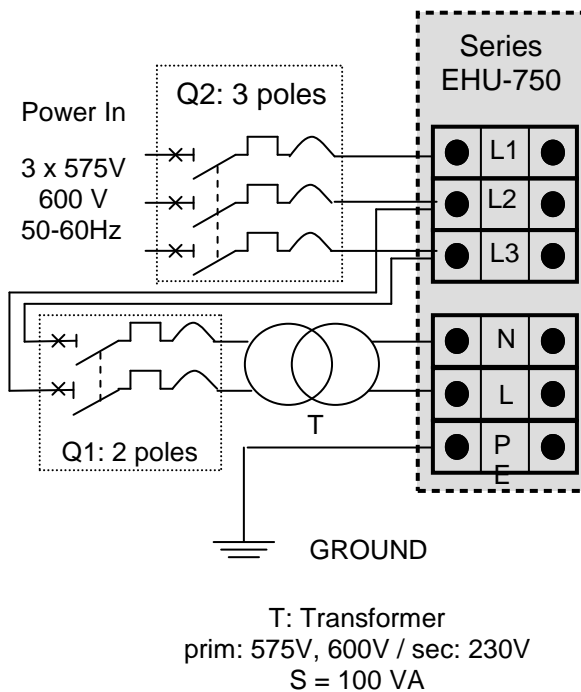
E)  $U = 3 \times 208-220-230 \text{ V}$



F)  $U = 3 \times 440-460-480 \text{ V}$



G)  $U = 3 \times 575 - 600 \text{ V}$



Nota: for connecting optional ventilation pack or humidistat, please refer to pages 21 & 41 of this manual.



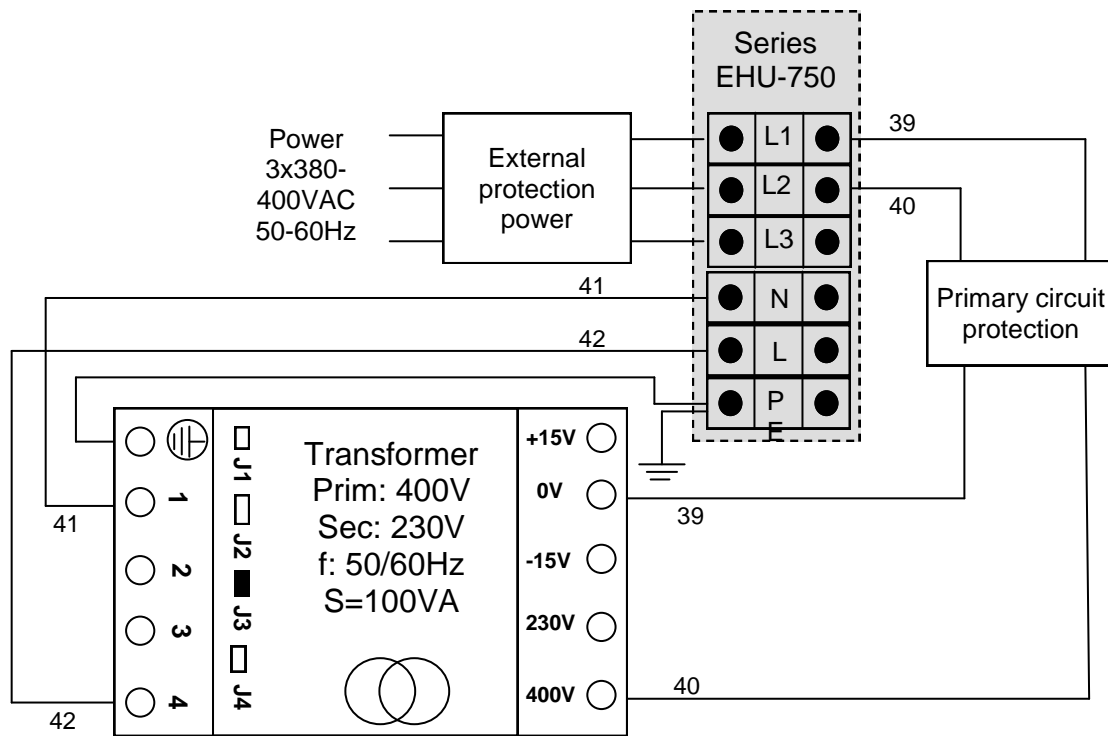
**Failure to observe manufacturer's installation recommendations will invalidate the manufacturer's warranty.**



**ALL WORKS CONCERNED WITH ELECTRICAL INSTALLATION MUST BE CARRIED OUT BY A SKILLED AND QUALIFIED PERSONNEL**

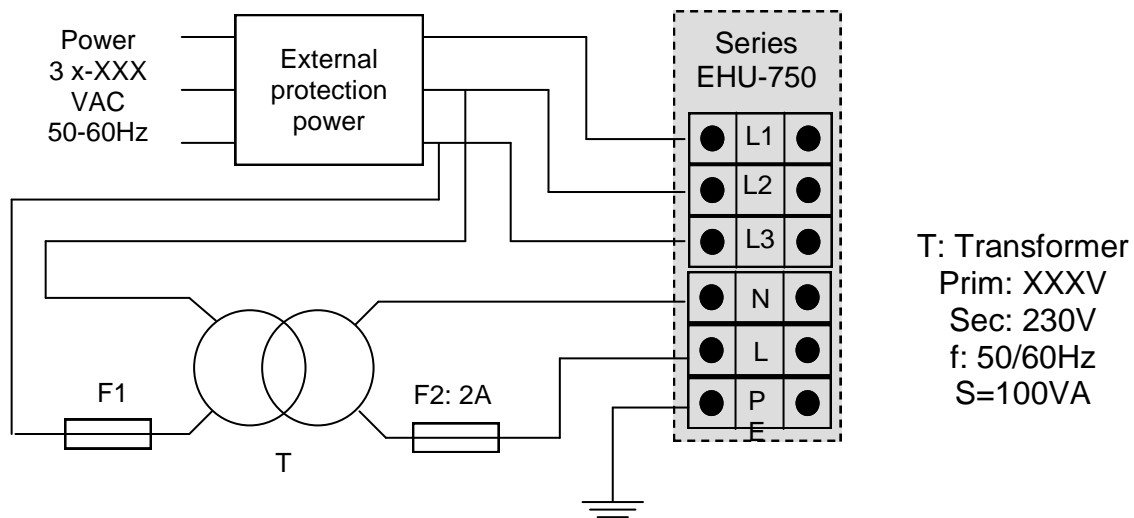
### TRANSFOMER (OPTION)

The series EHU-750 humidifiers are electrically supplied in 3x400v + G + N. In case a neutral line is not available, this can however be easily substituted by the use of our optional transformer preventing the installation of a specific neutral line.



### WITH NEUTRAL « I T »

The neutral is not earthed. In this case, we advocate the installation of a transformer



ALL WORKS CONCERNED WITH ELECTRICAL INSTALLATION MUST BE CARRIED OUT BY A SKILLED AND QUALIFIED PERSONNEL



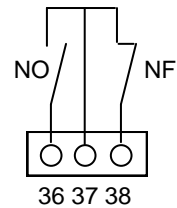
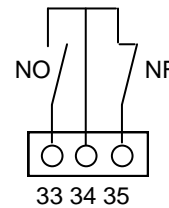
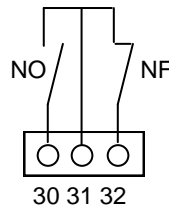


The wiring of the optional equipment described under must be made with 0.75 mm<sup>2</sup> flexible shielded cable.

### REMOTE INFORMATION BOARD (OPTION)



Contact can be modified in NO or NF by wiring as per the following schemes (ex: wiring on 30 & 31 = NO contact).

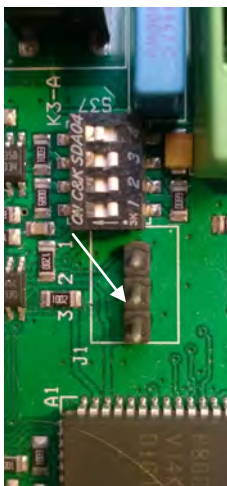


X22 connector (36-37-38): Remote steam production dry contact.

X21 connector (33-34-35): Remote general fault dry contact

X20 connector (30-31-32): Remote cylinder maintenance dry contact

### MODBUS connection - RS485 - Hardware connection

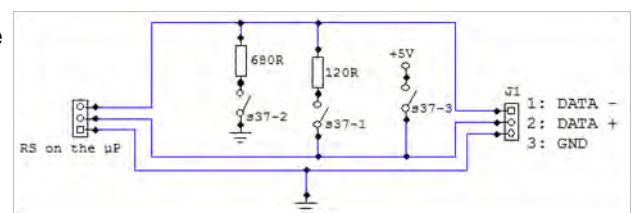


The RS485 connection must be plugged on the J1 connector (see pic.) :

- Terminal 1 : Data -
- Terminal 2 : Data +
- Terminal 3 : Signal Ground

The S37 switch is use to enable or disable the line resistor. In most cases, this resistor is useless and should be disabled.

See after on the right hand side the diagram of connection:



### Communication settings

Settings are really important for a great communication with **Armstrong®** humidifiers.

Speed of the communication	9600 Bauds/sec (changeable)
Packet size	8 bits
parity	No parity
Stop bit	1
Timeout response	2500ms (2.5sec)
Time between requests (after response received).	Min. 100ms
Nb of registers per request	5

You must use the smaller number of register if multiple type of units are on the same BUS.

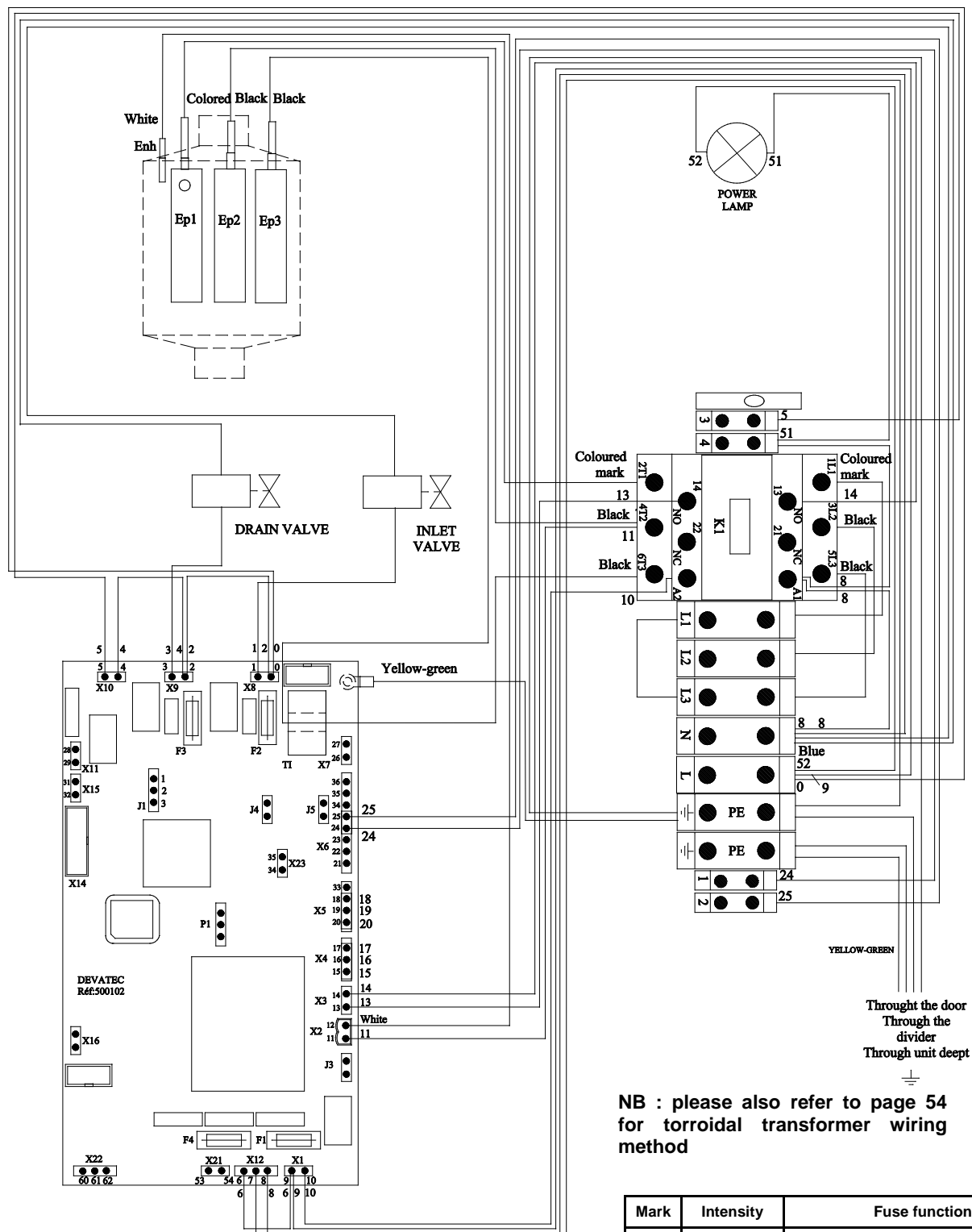


ALL WORKS CONCERNED WITH ELECTRICAL INSTALLATION MUST BE CARRIED OUT BY A SKILLED AND QUALIFIED PERSONNEL

*RS485 ModBus interface protocol:*

Register Address	description	Value	Function number	Address Data (Dec)
10001	Steam Production (Contactor)	1 = Production: ON / 0 = Production: OFF	02, read only	0
10002	High water level sensor	0 = Low water level / 1 = High water level		1
10003	High limit (terminal block 1 and 2)	0 = opened / 1 = closed		2
10004	Fill (Inlet Valve)	1 = Filling / 0 = no filling		3
10005	Drain ( Drain Valve)	1 = draining / 0 = no draining		4
10006	Ventilation Pack (Blower)	1 = Blower: ON -- 0 = Blower: OFF		5
10007	Maintenance	1 is ON -- 0 is OFF		6
10008	General fault	1 is ON -- 0 is OFF		7
1	Stop the humidifier via the BMS	1= ON :Start requested /0= Off :Stop Unit	01 read 05 write	0
30001	Demand	(%)	04, read only	0
30002	Steam output	(Kg/hr) x 10		1
30003	Current	(A) x 10		2
30004	Run status	0: Idle 1: Steam Gen 2: End of season 3: Failure 4: Manual drain 5: Maintenance		3
30005	Bed Life	(Hours)		4
30006	Run Time	(Hours)		5
30007	Idle Time before drain	(Hours)		6
30008	Proportional Signal (analog input)	V x 10 , mA x 10 or % x 10		7
30009	Temperature tank (Maintening hot water (option))	(°C)		8
30010	Failure	0: Normal operating 1: P1 Error 2: P2 Error 3: P3 Error 4: P4 Error 5: P5 Error 6: P6 Error 7: P7 Error 8: P8 Error 9: P9 Error 10: First inspect. 11: Service overdue		9
30011	water used	1 : Tap water 2 : Softened water 3 : Slightly demineralized water 4 : demineralized water		10
30012	regulation used	20:On/Off 21: Digital Ctrl 22: Digital Sensor 23: 4 steps 24:0-10V 25 :0-20V 26 :0-20mA 27 :1-5V 28 :2-10V 29 :4-20V 30 :4-20mA 31 :Armstrong Sen- sor 32 :0-10V Sensor 33 :0-5V Sensor 34 :4-20mA Sensor		11
40001	"Maintenance interval"	( Hours / 100) mini = 1 and maxi = 200	03 read 06 write	0
40002	"Adjust steam by "	draining = 1 or evaporation = 2		1
40003	Drain duration (Foam scale control)	mini = 0 sec and maxi= 15 sec		2
40004	Idle Time (End of Season Time)	(Hour) mini = 1 and maxi = 168		3
40005	Steam capacity limit	(%) mini = 20% and maxi = 100%		4
40006	RH value in digital sensor or demand value in digital controller	( %) mini = 1 and maxi = 100		5
40007	RH Set point	( %) mini = 1 and maxi = 100		6

### *EHU-752-5 WIRING SCHEME (2 x 220-230 V)*

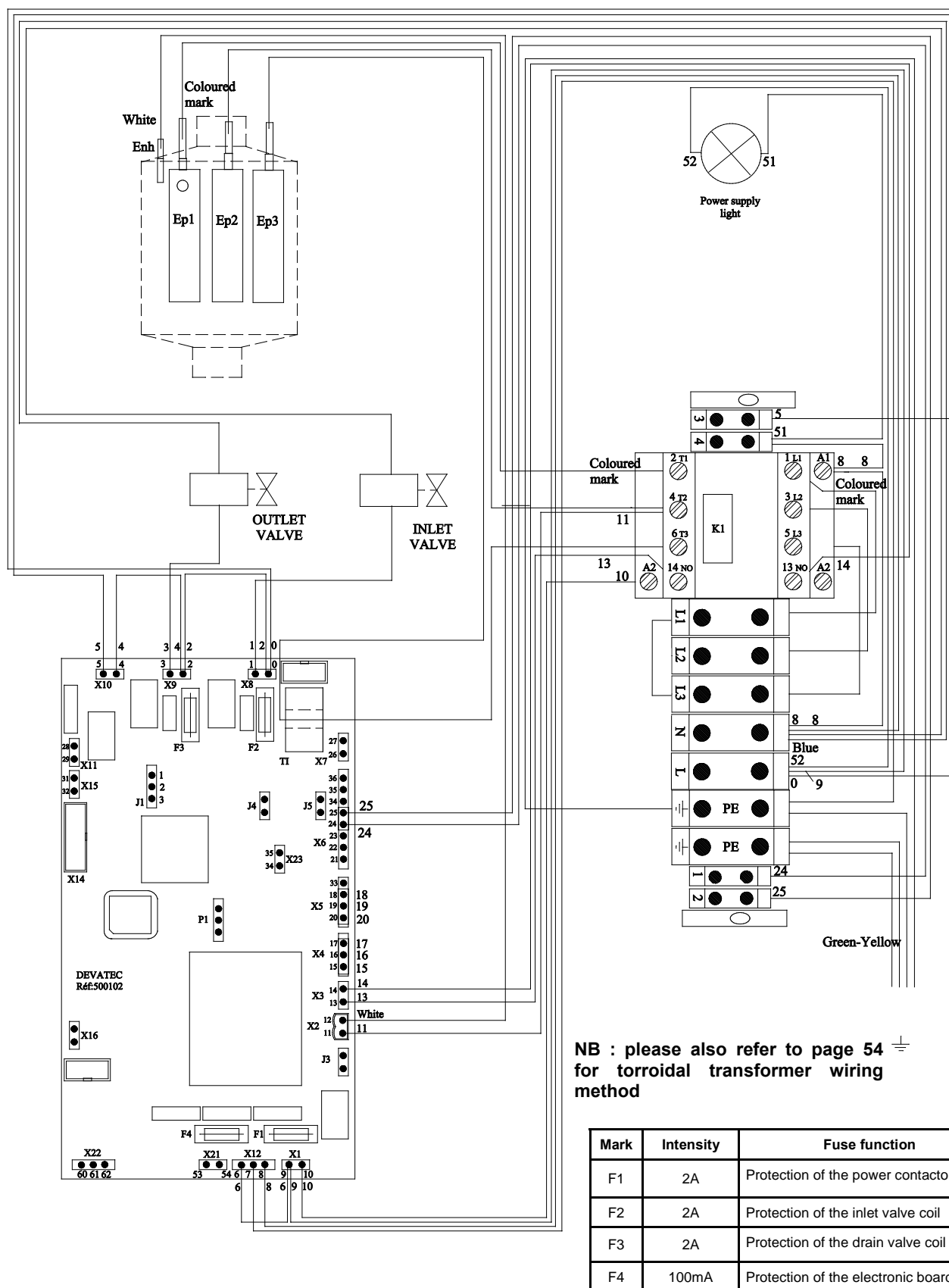


Mark	Intensity	Fuse function
F1	2A	Protection of the power contactor coil
F2	2A	Protection of the inlet valve coil
F3	2A	Protection of the drain valve coil
F4	100mA	Protection of the electronic boards



ALL WORKS CONCERNED WITH ELECTRICAL INSTALLATION MUST BE CARRIED OUT BY A SKILLED AND QUALIFIED PERSONNEL

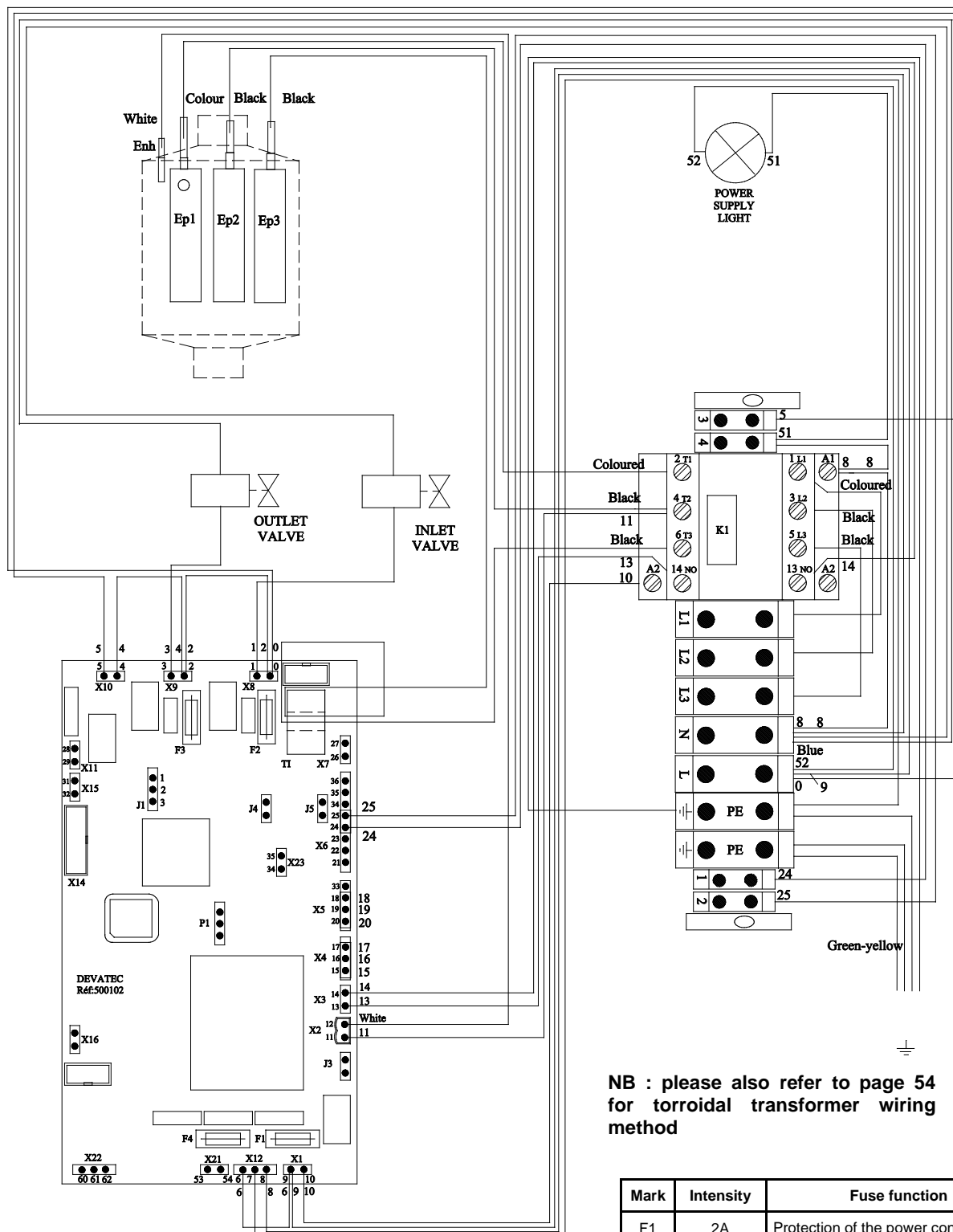
### ***EHU-753-10 WIRING SCHEME (2 x 220-230 V)***



**ALL WORKS CONCERNED WITH ELECTRICAL INSTALLATION MUST BE CARRIED OUT BY A SKILLED AND QUALIFIED PERSONNEL**

Series EHU-752 & 753 WIRING SCHEME - 3 x 208 to 230 V

Series EHU-752 & 753 WIRING SCHEME - 3 X 380 to 600 V



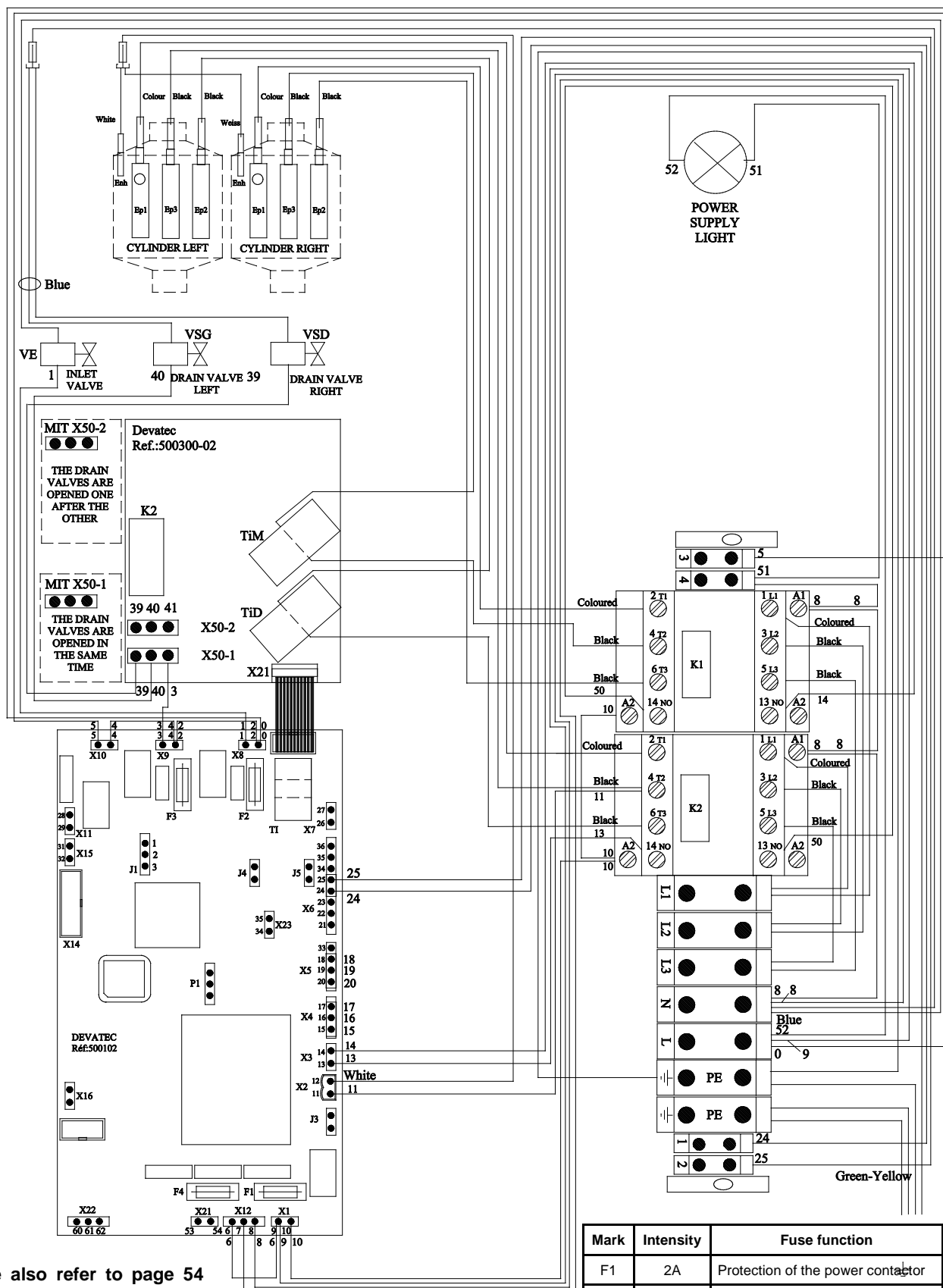
NB : please also refer to page 54 for toroidal transformer wiring method

Mark	Intensity	Fuse function
F1	2A	Protection of the power contactor coil
F2	2A	Protection of the inlet valve coil
F3	2A	Protection of the drain valve coil
F4	100mA	Protection of the electronic boards



ALL WORKS CONCERNED WITH ELECTRICAL INSTALLATION MUST BE CARRIED OUT BY A SKILLED AND QUALIFIED PERSONNEL

#### Series EHU-754 WIRING SCHEME - 3 x 208 to 230 V



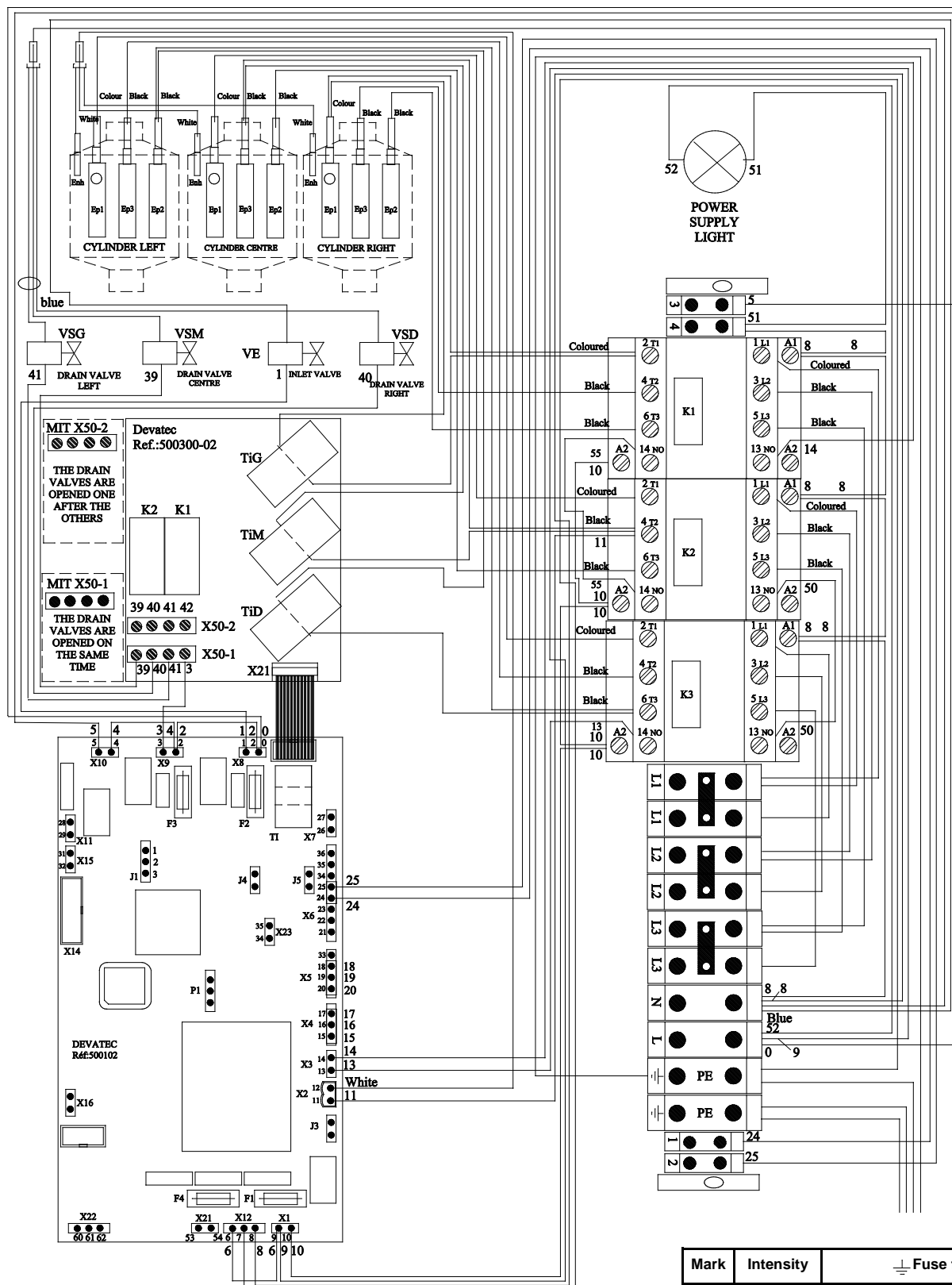
**NB :** please also refer to page 54 for toroidal transformer wiring method



ALL WORKS CONCERNED WITH ELECTRICAL INSTALLATION MUST BE CARRIED OUT BY A SKILLED AND QUALIFIED PERSONNEL

Series EHU-755 WIRING SCHEME - 3 x 208 V

Series EHU-755 WIRING SCHEME - 3 x 220-230 V



**NB :** please also refer to page 54 for toroidal transformer wiring method



ALL WORKS CONCERNED WITH ELECTRICAL INSTALLATION MUST BE CARRIED OUT BY A SKILLED AND QUALIFIED PERSONNEL



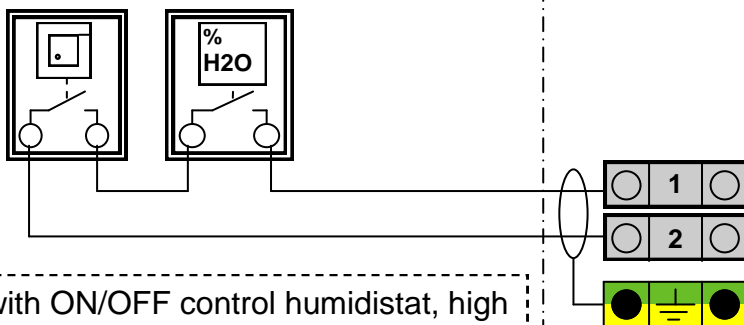


Use maximum 0.75 mm<sup>2</sup> flexible shielded cable for the connection of the control signal.

### ON / OFF

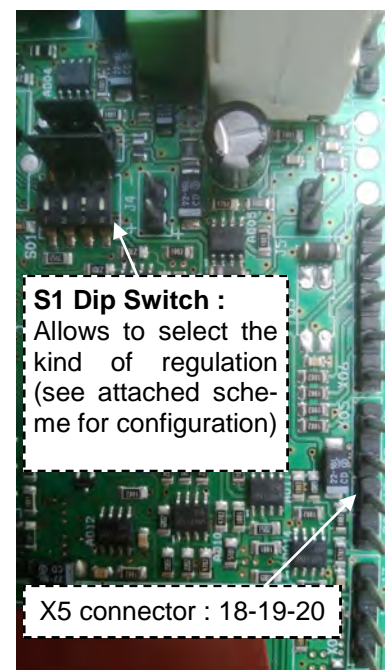
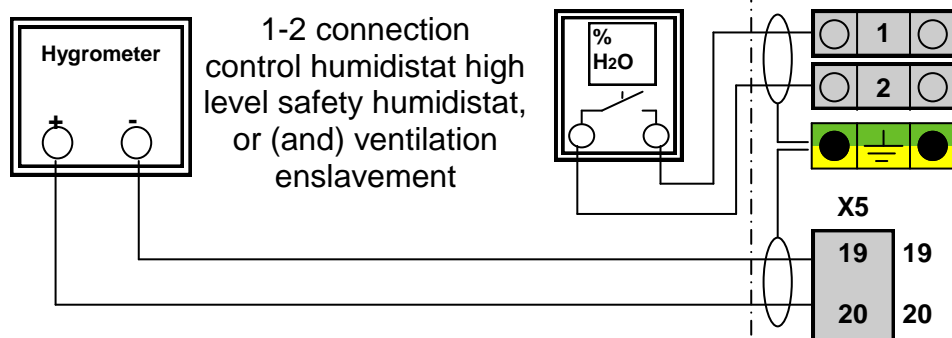
Outside connections

Electrical compartment



Connection with ON/OFF control humidistat, high level safety humidistat or to a ventilation system

### PROPORTIONAL CONTROL



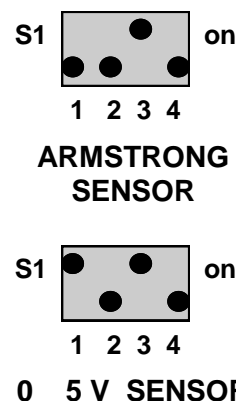
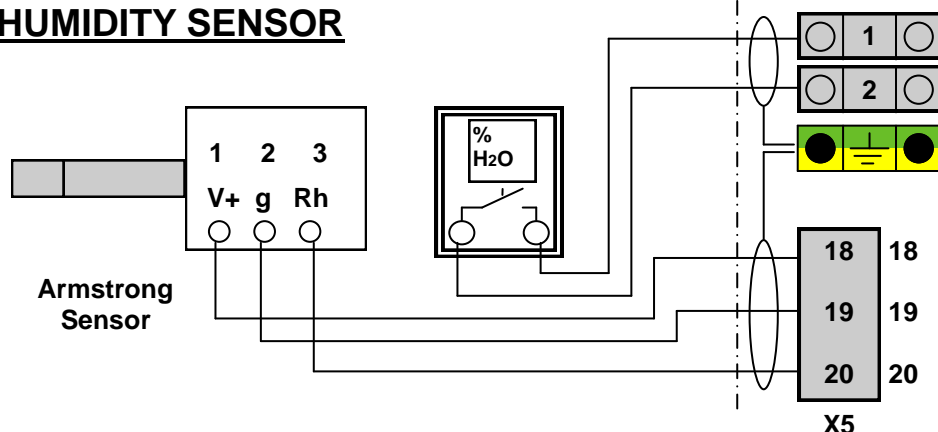
**S1 Dip Switch :**  
Allows to select the kind of regulation (see attached scheme for configuration)

X5 connector : 18-19-20

**Caution :** mind the signal polarity on connecting the control signal : **(-) on terminal 19 & (+) on terminal 20**. Reversing the polarity will damage the board.



### HUMIDITY SENSOR



**ARMSTRONG SENSOR**

**0 \_ 5 V SENSOR**



ALL WORKS CONCERNED WITH ELECTRICAL INSTALLATION MUST BE CARRIED OUT BY A SKILLED AND QUALIFIED PERSONNEL





**Before putting your humidifier in operation, please make sure that your installation be in conformity with the manufacturer's technical specifications.**

- Open the water valve of the main water line.
- Make sure that terminals 1 & 2 are jumped (s.a. page 39) otherwise the humidifier will not start up.
- Switch on the main power supply contactors (voltage and command).
- The power-on light must be illuminated ①.
- Switch on I the I/O (on/off) rocker switch.
- The display will default to show the rate of steam produced. You are in the user information menu.
- As soon as the humidifier is prompted by the regulator, the humidity sensor or the humidistat, the contactor of the DIN rail turns on and the power heating is on (the steam production LED is illuminated) ②.
- 90 seconds after the humidifier is switched on, the inlet valve opens and the cylinder/s is/are flushed with water. The electrode plates then heat the water up and after about 10 minutes (the heating time depends on the model of humidifier and the water conductivity), the humidifier steams up.



Humidifier identification label stuck under and shielded by the front panel polycarbonate label.

This identification label provides the following information : EHU-750 model, unit serial number, command voltage, power voltage, number of power phases, and electrical power.



Any press on the enter key  
from any of these menus...

MENU: HUMIDIFIER  
CONFIGURATION

ARMSTRONGINTERNATIONAL.COM  
EHU-750/V3-35

MENU : HUMIDIFIER  
STATUS

STEAM HUMIDIFIER  
EHU-752-10 3x400V

STEAM PRODUCED  
XX.Xkg XX.XKG/H

ACTUAL CURRENT  
XX.X A

ACTUAL CONTROL  
SIGNAL Y -- %

If in Modbus

ACTUAL CONTROL SI-  
GNAL Y XX.Xuu

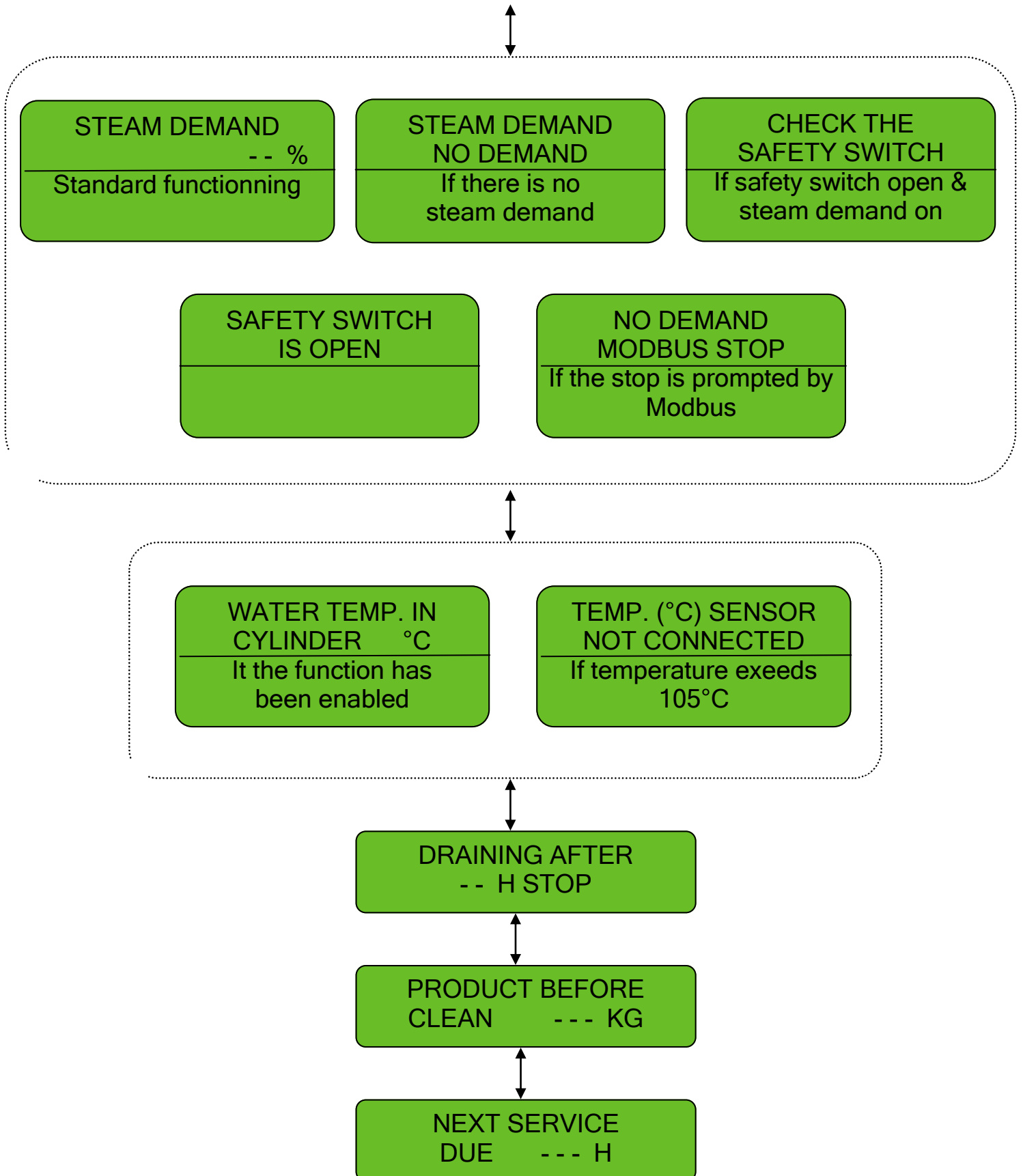
Uu=mA or V according to  
the control signal

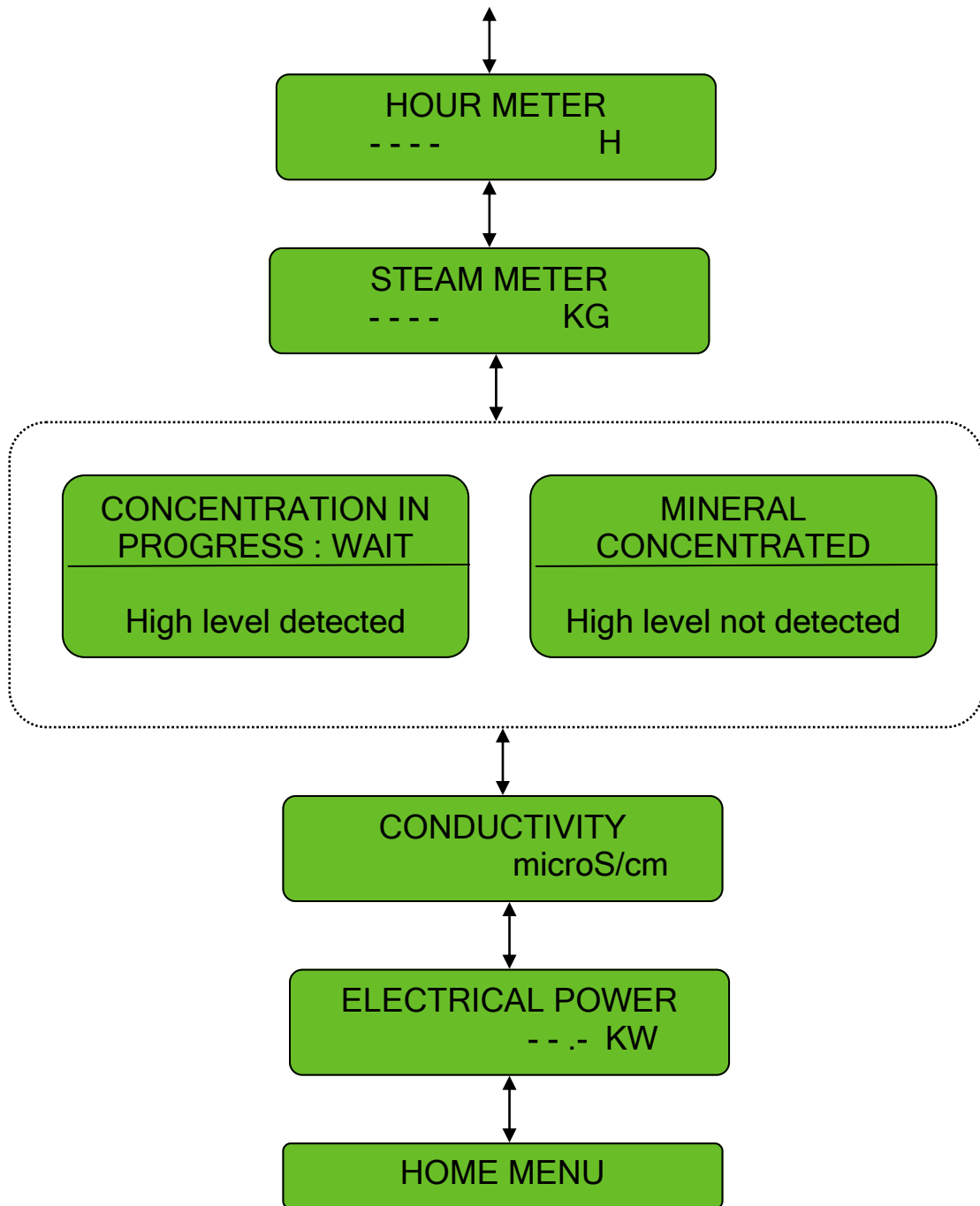
CHECK RH SENSOR

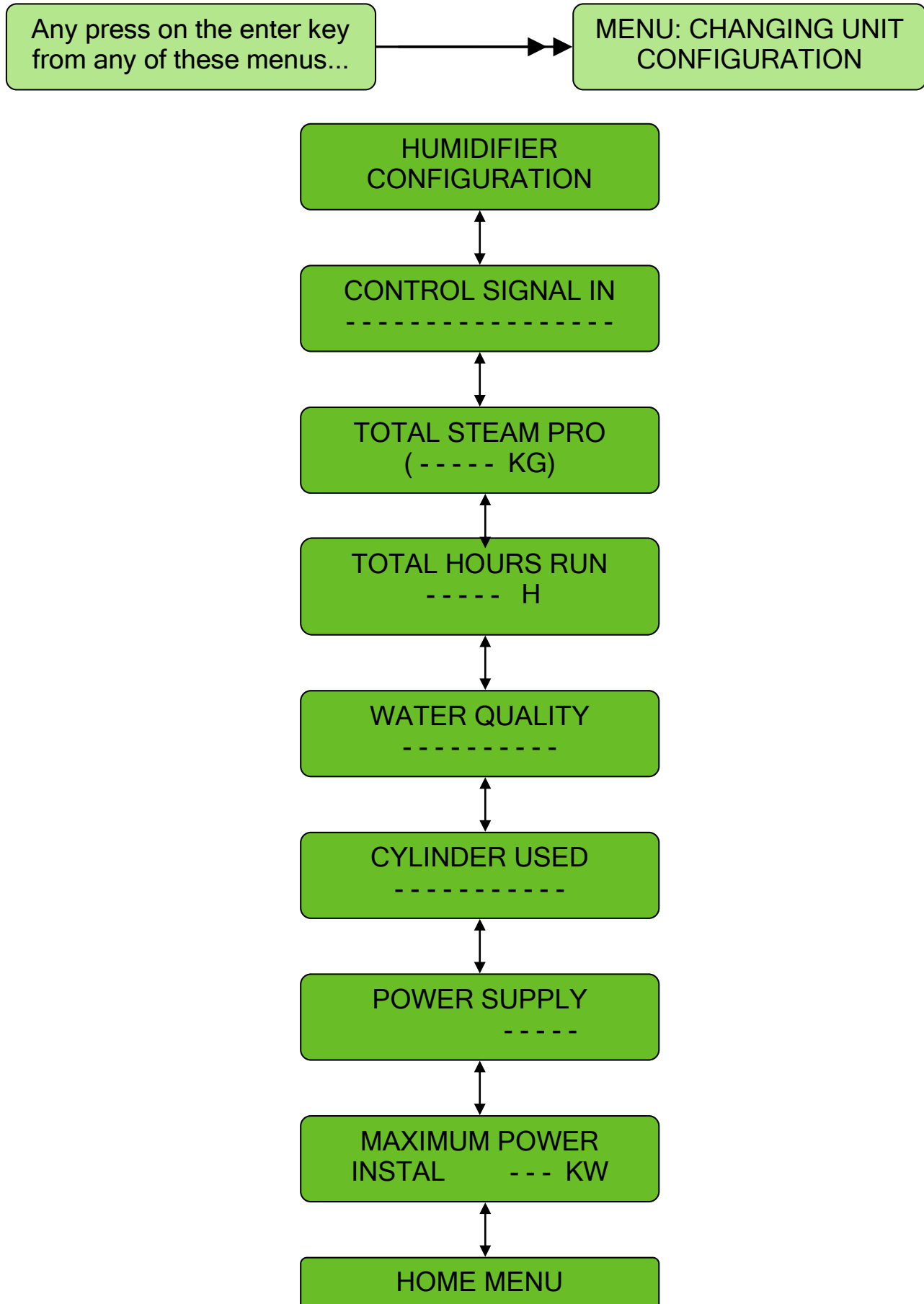
if rh < 7%

SET POINT -- % Hr  
HR MEASURE -- %

If in RH sensor mode

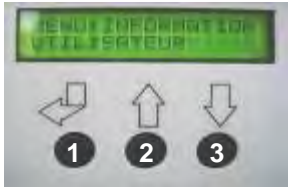




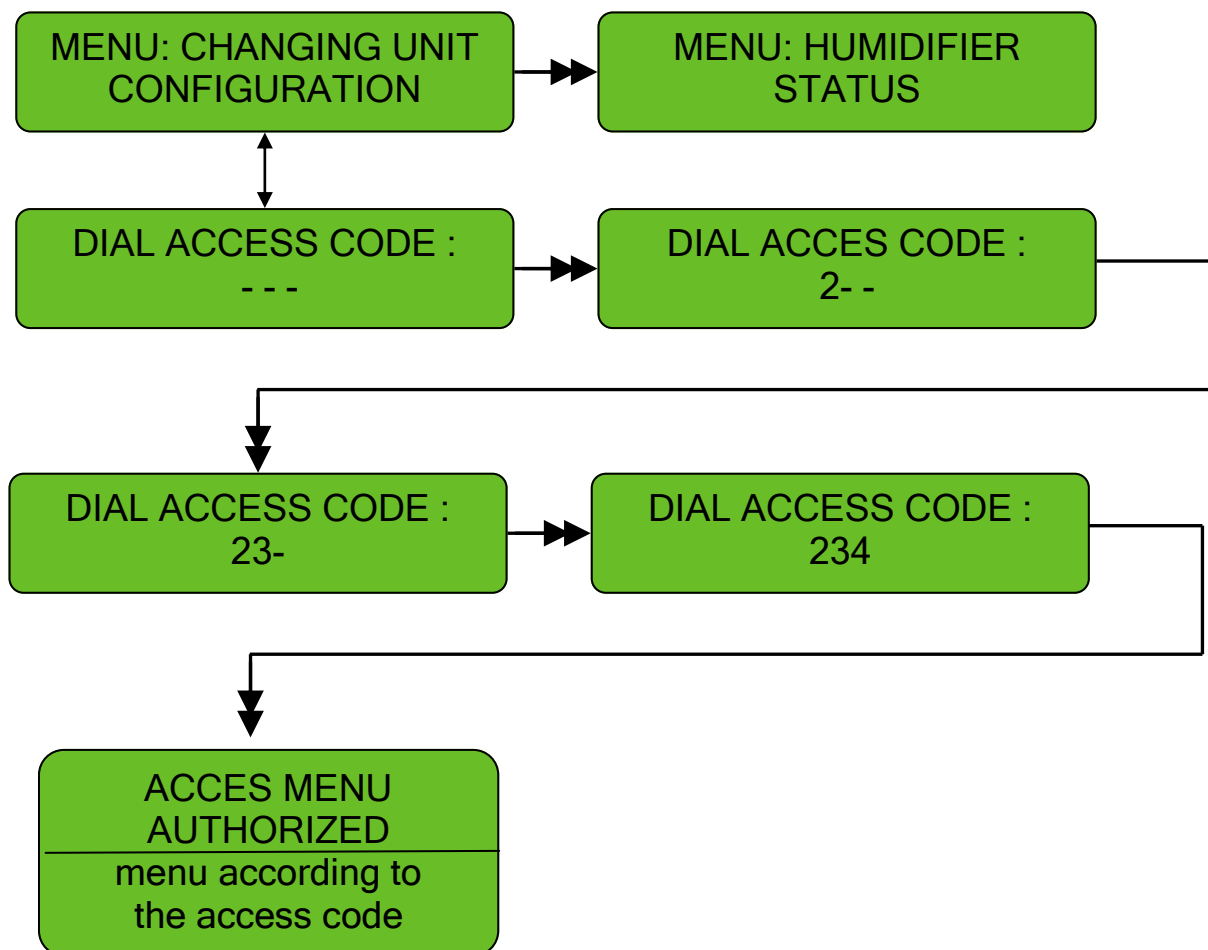


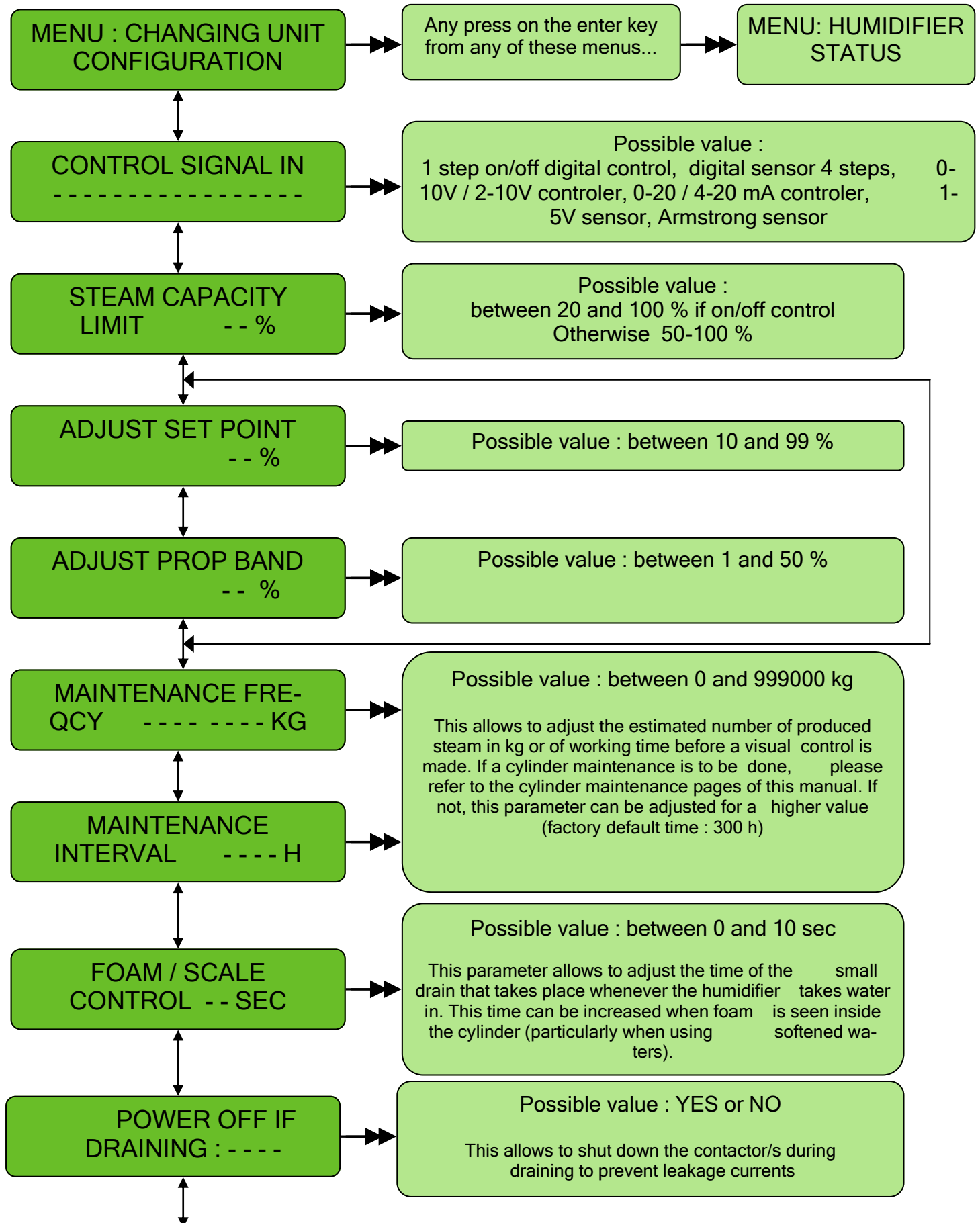
## System management - Configuration changing menu

### ATTENTION

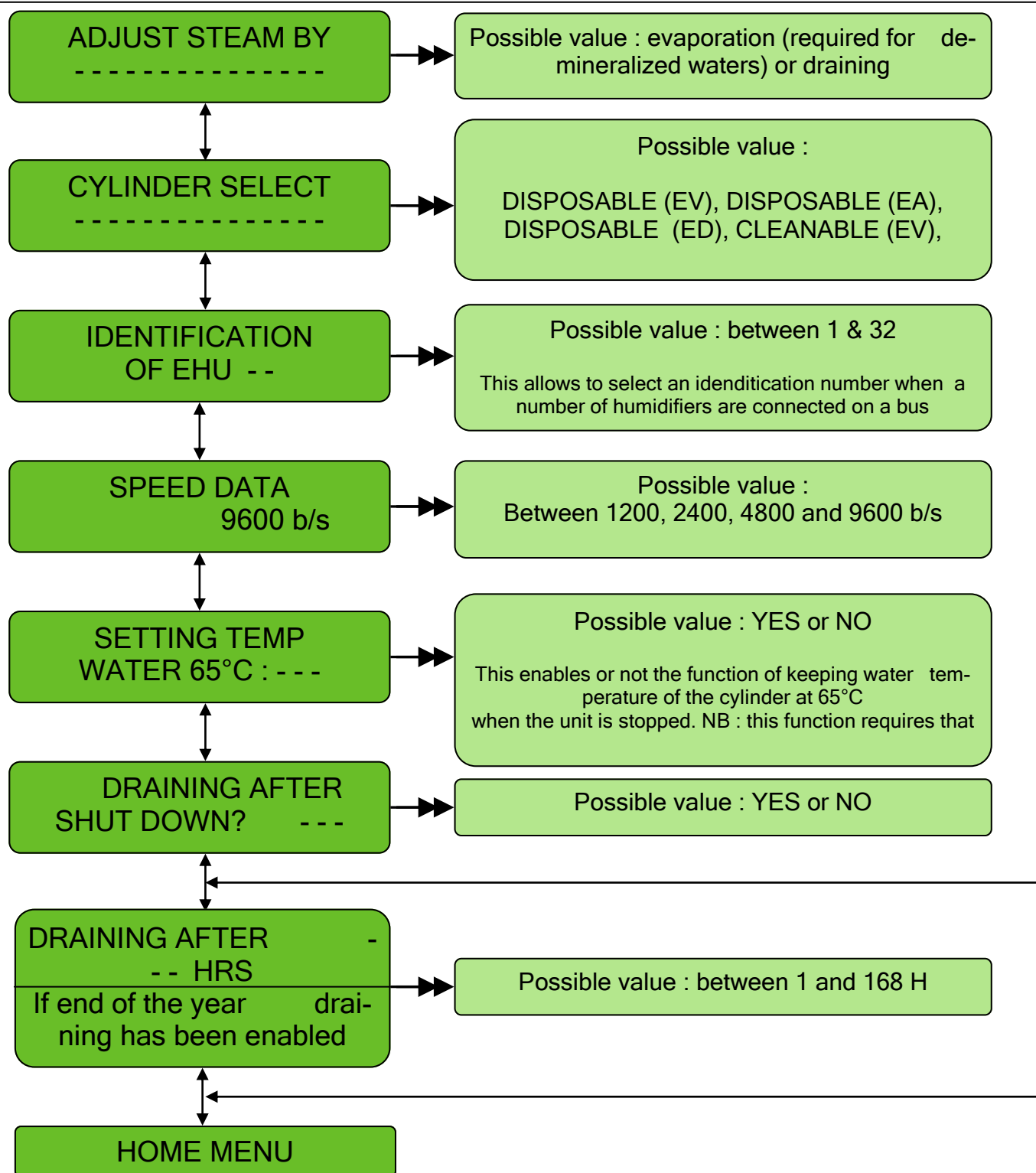


- A press on button 1 will allow you to shift to sub-menu for changing configuration parameters.
- Then scroll display using the up (2) or down (3) keys.
- The selected parameter will flash and press return key (1) for recording.





## System management - Configuration changing menu



### IMPORTANT NOTICE

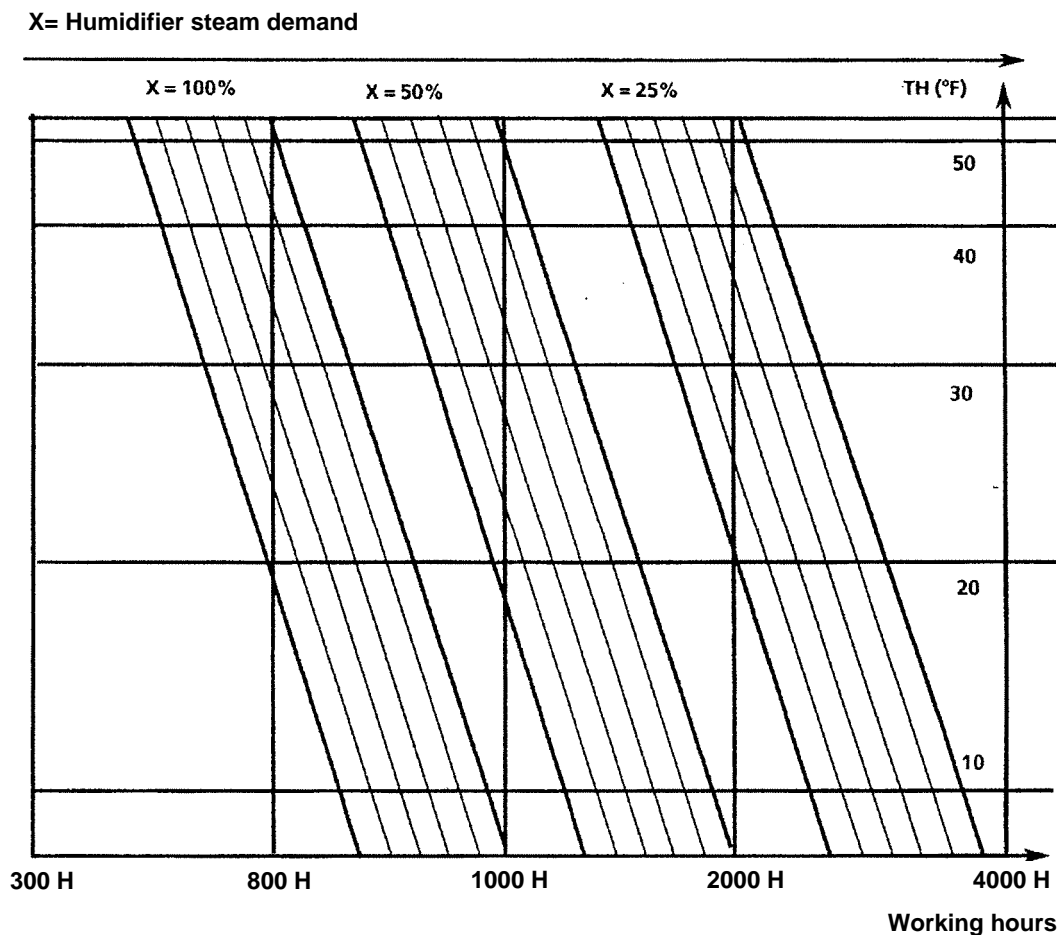
The units have a factory default maintenance time of 300 hours that suits to most cases. The exact maintenance frequency is variable and depends on water quality, hours of run and level of demand for humidification. New installations should be inspected or serviced frequently to enable a suitable maintenance routine to be established.

For hard or very hard waters, the use of a cleanable cylinder is recommended.

A cleanable cylinder maintenance guide can be found on the next page. This should be seen as an help only and not be considered as a binding information from **Armstrong®** in any case.



### Estimated cylinder maintenance curve



Example given: it is recommended to maintain (if cleanable type) or change (if disposable type) the steam cylinder every 800 to 900 hours of operation for a humidifier running at full capacity and using a water of TH20.

- The water tightness is indicated in French grade, the said value is the water hydrotimetric content (TH).
- The water quality is to be mentioned on your request so that to fit the most appropriate steam cylinder for the best working of the humidifier.

### Length of the genuine stainless steel electrode plates

Model	EHU-752	EHU-753, 754, 755
Length (mm)	160	250



During cylinder maintenance (page n°54), it is recommended to measure the length of the electrode plates. The latter should be replaced when the length is shorter than 1/3 or 1/2 of the original length (s.a. above table).

### *ROUTINE SERVICE*

- After the humidifier has run for about one hour time, check for any water leakage at the cylinder gasket and at the drain valve.
- The cylinder should be inspected after about 50 hours of run. Make sure there is no arcing nor sparking between the electrodes when the unit is in operation. As well, when switched off, all the contactor screws and the steam, drain and internal hose clamps should be retightened.
- A complete inspection of all the humidifier hoses should be made after one year of operation. Any faulty or damaged hose must be replaced to prevent leakage.

### *WARNINGS*

When the humidifier is used for a long time or operates with a very conductive water, solid deposits built-up on the electrode plates which can make the water even more conductive.

If electrical arcs can be seen inside the steam cylinder, the humidifier doesn't operate properly. Switch off the humidifier immediately. This arcing involves :

- Excessive heat on the plastic shells that can eventually make the material melt and make a hole from where scalding water can escape.
- Circuit breaking caused by excessive intensity.
- Faster corrosion of the electrode plates.
- Burning of the electrode power cables.

### *Points to check in case of arcing*

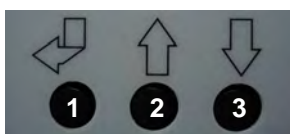
- If the humidifier works with softened water, ensure that the softener does not supply salt water to the humidifier.
- Ensure that the drain valve works properly and clean it up (see after page n° 56).
- Ensure that the F3 drain valve fuse is still in order (ref : 500102).

### *CAUTION*

Always isolate all electrical and water supplies to the humidifier before commencing any maintenance and refer to the instructions given in this manual.

The EHU-750 humidifier includes live electrical components and the steam cylinder contains boiling water. All maintenance must only be carried out by skilled and qualified personnel.





Press button 1 to rotate between the menus and press the up or down buttons to enter the desired menu.

### INSPECTION DUE 50 H - SEE MANUAL

#### 50 HOURS AFTER SWITCHING ON

- A « 1st inspection see after manuel » warning message is shown on the window.
- The unit works on.
- The remote maintenance contact is triggered on.
- The remote general failure contact is off.
- To reset the warning message, press key 3 for over 5 seconds
- This 50 hours timer cannot be suppressed nor modified.

### SERVICE DUE SEE MANUAL

#### SERVICE TIME ELAPSED (service message)

- A « CYLINDER MAINTENANCE - SEE AFTER TECH MANUAL » service message is shown.
- The unit works on.
- The remote maintenance contact is triggered on.
- The remote general failure contact is off.

**Maintenance to the cylinder(s) (s.a. page 54) and to the valves (s.a. pages 55-56) should be done.**

- This service message is removed only when the manual draining is completed (about 6 mn). The « DRAINING CYCLE OVER » service message is then displayed.
- This timer (300 H factory preset) can be adjusted (access code 2.3.4 : « MAINTENANCE FREQUENCY (HR) » but not removed.

### SERVICE OVERDUE SYSTEM OFF

#### SERVICE TIME OVERDUE (service message)

- If the previous alert has not been cleared, a new alert « SERVICE OVERDUE / SYSTEM OFF » is shown 100 hours thereafter.
- **The humidifier is brought to a halt.**
- The remote maintenance contact is triggered on.
- The remote general fault alert is triggered on.

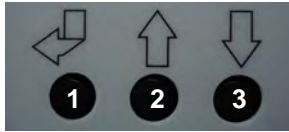
**Maintenance to the cylinder(s) (s.a. page 54) and to the valves (s.a. pages 55-56) must be done.**

- This alert message is removed only when the manual draining is completed (in about 6 mn). A « DRAINING CYCLE OVER » message is then shown on the display. Press button 1 to bring the humidifier back to operation.
- This 100 H timer cannot be suppressed nor modified.

### REPLACE CONTACTORS 10000 HR RUN

#### CONTACTOR TO REPLACE (service message)

- «10000 H REPLACE CONTACTOR» is shown after the humidifier has been running for 10000 hours. This means that the contactor(s) has/have been triggered on and off for 10000 hours and that its/their replacement is/are highly recommended.
- The unit works on.
- The remote maintenance contact is triggered on.
- The remote general fault contact is triggered on.
- To reset this alert message, press key 3 for over 5 seconds
- This 10000 H timer cannot be suppressed nor modified.



Press button 1 to rotate between the menus and press the up or down buttons to enter the desired menu.

### CONTACTOR COIL FAILURE P1

#### « CONTACTOR COIL FAILURE P1 » ALERT

- When the alert « CONTACTOR COIL FAILURE P1 » is shown, the humidifier is stopped and the remote general fault contact is triggered on (the remote maintenance contact is kept off).
- Check : F1 (2A) fuse, contactor coil(s), connection of wires at terminals 13 & 14 and attachment of X4 connector onto the main board.
- The only way to remove the alert is to trace the cause of the failure and solve the problem (check contactor(s) order). Switching off the humidifier will clear the window only but will not remove the failure message which will be shown again 4 mn after the humidifier redetects the failure.
- This fault can be disabled inside the menu (please contact your authorized distributor). This will suppress the detection.
- Simulation : disconnect connector X4 from main board while the contactor is activated. The failure is detected 4 mn afterwards.

### SEE CONTACTOR BLOCKED P2

#### « CONTACTOR BLOCKED P2 » ALERT

- When a « CONTACTOR BLOCKED P2 » information is shown, this means that the cylinder power electrodes are still supplied though the humidifier is on a halt.
- CAUTION : switch the humidifier off before any handling !**
- Status : unit off—remote general fault alert initiated—remote maintenance alert off.
- Items to check : contactor(s) order.
- The only way to remove the alert is to trace the cause of the failure and solve the problem (check contactor(s) order). Switching off the humidifier will clear the window only but will not remove the failure message which will be shown again 2 mn after the humidifier redetects the failure.
- Simulation : jump connector X4 of the main board when the unit is stopped (demand = 0%) - The failure is detected and a message is displayed after 2 mn.

### LEAKAGE : INLET WATER VALVE P3

#### « INLET WATER VALVE P3 » ALERT

- When this alert is shown, the remote general fault alert contact is activated. The humidifier goes on working. The remote maintenance contact is kept off.
- Item to check : water at the base of the cylinder
- Switching off and on will clear the message only for a short while from display but will not remove the alert (s.a. page 53). It will reappear after the humidifier detects the fault again 20 mn afterwards.
- This fault can be disabled inside the menu (please contact your authorized distributor). This will suppress the detection.
- Simulation : constantly supply the inlet valve in 230 V.

**NO INLET WATER  
P6**

**« NO INLET WATER P4 » ALERT**

- a « NO INLET WATER P4 » information is shown when the cylinder is not correctly filled. In this case, the humidifier is stopped and the remote general fault alert is initiated. The remote maintenance alert is kept off.
- Items to check : F2 inlet valve fuse, drain valve (could be clogged by pieces of calcius) - steam hose (pockets of water) - power voltage—TI voltage reading (condition of the torroidal of intensity—power wire passing through TI hole).
- Reset : switching off and on the humidifier will clear the display but will not remove the message which will be shown again after a while. .
- This fault can be disabled inside the menu (please contact your authorized distributor). This will suppress the detection.
- Simulation : Tap off the water supply. Time before detection : about 8 mn.

**SEE DRAIN CIRCUIT  
P6**

**« SEE DRAIN CIRCUIT P5 » ALERT**

- This alert is shown when the draining is incorrectly operated. In this case, the humidifier is stopped and the remote general fault alert is initiated. The remote maintenance alert is kept off.
- Items to check : F3 fuse (if found faulty, replace fuse and drain valve solenoid), correct water draining by pressing manual drain button). If no drain, clean cylinder and draining circuit.
- Reset : switching off and on the humidifier will clear the display but will not remove the message which will be shown again after a while.
- This fault can be disabled inside the menu (please contact your authorized distributor). This will suppress the detection.
- Simulation : disconnect the solenoid coil of the dain valve. Time before detection : sereval hours.

**LEAKAGE WATER  
DETECTION P6**

**« WATER LEAKAGE DETECTION P6 » ALERT**

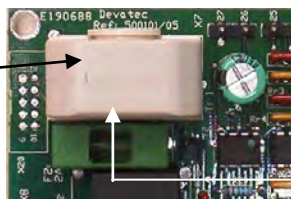
- **REMINDER** : to enable this function, the optional water leakage detection board should be installed first.
- When the alert message is shown, the remote general fault alert is initiated, the cylinder is drained fully and the humidifier is brought to a halt. The remote maintenance alert contact is kept off.
- Items to check : water at the water sensor in the humidifier humidity compartment.
- Switching off and on the humidifier will clear the message only for a while but will not remove the alert which will be shown again 15 seconds after the humidifier detects it again.
- This fault can be disabled inside the menu (please contact your authorized distributor). This will suppress the detection.
- Simulation : drop a water drop on the water sensor.

**CLEAN CYLINDER +  
DRAIN VALVE P8**

**« CLEAN CYLINDER + DRAIN VALVE P8 » ALERT**

- This alert is shown when the draining cannot be operated. In this case, the humidifier is stopped and the remote general fault contact is triggered on. The remote maintenance contact is kept off.
- Items to check : F3 fuse (if found faulty, replace it and replace drain valve solenoid coil); operate a manual draining to control correct water flowing. If incorrect, check or replace cylinder and water piping.
- Switching off and on will clear the message only for a while from the display but will not remove the alert which will be detected and displayed again some minutes after.
- This fault can be disabled inside the menu (please contact your authorized distributor). This will suppress the detection.
- Simulation : generate over currents

Transformer of intensity (TI)



Main board ref:  
500102

Power cable hole in  
transformer



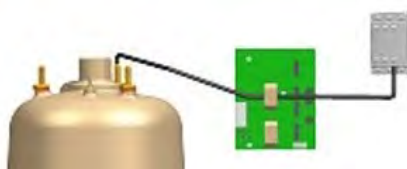
When the PCB or a power cable is replaced, it is essential for correct operation to use the method of wiring appropriate to your exact model of humidifier.  
For humidifiers with multiple cylinders, wire up each corresponding Torroidal Transformer with relevant method.

### TORROIDAL TRANSFORMER WIRING METHOD

EHU-750 from 208V to 230V												
	752-5	752-5	752-8	752-10	753-10	753-15	753-20	753-30	754-40	755-50	755-60	755-70
Nb of phases	1	3	3	3	1	3	3	3	3	3	3	3
Method n°1	X	X	X	X								
Method n°3					X	X	X	X	X	X	X	X

EHU-750 from 380V to 690V										
	752-5	752-8	752-10	752-15	753-20	753-30	754-40	754-50	754-60	755-90
Nb of phases	3	3	3	3	3	3	3	3	3	3
Method n°1		X	X	X	X		X			
Method n°2	X									
Method n°3						X		X	X	X

Method n°1



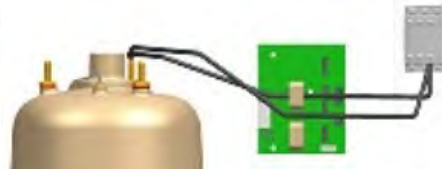
The power cable is run once through the torroidal transformer, then into the contactor.

Method n°2



The power cable is once run through and looped over the torroidal transformer and back through the transformer hole. Fix the cable into the contactor.

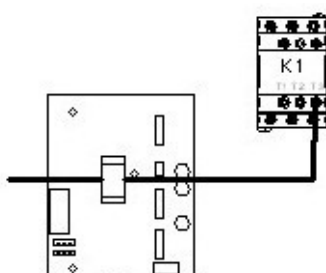
Method n°3



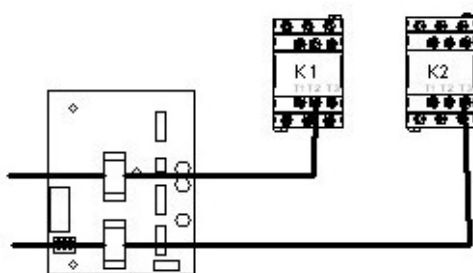
Use the specialised split power cable. Run one of the power cable cores once through the torroidal transformer then into the contactor. Run the second power cable core directly to the contactor.

### CONNECTING THE TI POWER CABLE INTO THE CONTACTOR

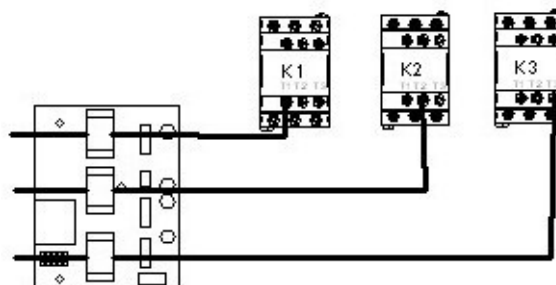
EHU-752, 753



EHU-754



EHU-755



The power cable identified with a brown sticker must be connected into the T1 terminal of the contactor.



ALL WORKS CONCERNED WITH ELECTRICAL INSTALLATION MUST BE CARRIED OUT BY A SKILLED AND QUALIFIED PERSONNEL



## Maintenance - Cleaning of steam cylinder



The EHU-750 humidifiers are currently fitted with disposable cylinder(s). The latter can however be easily substituted for cleanable type at customer's choice.

### REPLACING THE STEAM CYLINDER



**Drain the steam cylinder(s) fully using the manual drain key. When the cylinder(s) is/are drained fully (a « DRAINING CYCLE OVER » will appear on the display). Isolate the power both at the general switchboard and at the humidifier (rocker power switch).**

**The steam cylinder(s) may be very hot. Allow it/them to cool down before removing.**



Remove the front panel from the humidifier to access the cylinder compartment. Remove power and high water level electrode cables from top of the cylinder(s) (picture 1).

Disconnect the steam hose(s) from the top of the cylinder(s) (pict. 2).



Lift the cylinder upwards until it is clear off the drain valve. Ensure that the gasket remains in the drain valve (picture 3).

Release the top of the cylinder from the retaining clip and pull out the cylinder (picture 4).

The disposable cylinder(s) will be merely replaced by new ones either disposable or cleanable.

**Retighten gently the steam hose on the cylinder outlet when the**



### CLEANING THE CLEANABLE STEAM CYLINDER

**This method is intended for use with the cleanable cylinder only.**

- Mark the edge of the cylinder halves so that they can be matched up when reassembled (picture 5). Remove the maintaining nuts and bolts, split the cylinder halves and remove the gasket and the strainer that must be cleaned (pict 6).
- Scrap mineral deposits off the electrode plates and the shells (a weak descaling solution can also be used) (pictures 7, 8 & 9).
- Rinse the electrodes, the cylinder shells and the divider. It is important that the strainer at the cylinder bottom be also cleaned.



**Take care :** never chock the shell rims to get rid of the deposits

Relocate the strainer into the cylinder bottom. **Replace the cylinder gasket**, and fit it inside the groove of the lower shell and attach the upper shell with the electrodes .

**When re-assembling, take care to align both shells.** Refit the bolts and nuts. Retighten them gently (when the cylinder is still cold). Rinse the drain valve 'o' ring and grease it or replace it if needed.

#### Important

**At this stage, the drain valve must be maintained.**

**NB :** Refit the cylinder to the humidifier once the drain valve is maintained.



## DRAIN VALVE MAINTENANCE



**The drain valve should be serviced whenever the steam cylinder is cleaned or changed.**



Once the steam cylinder has been pulled out (please refer to the « cleaning of the steam cylinder » page ), disconnect the drain valve supply wires.



Unscrew the solenoid retaining nut and remove the washer. Put them on the cylinder compartment tray.



Remove the coil from the valve stem.



Unscrew and remove the valve stem and the filling hose from the valve body.

**Important : Apply some soap on the O-ring and the cylinder draining outlet**



Remove the « O » ring and the drain valve collar. Remove any pieces of calcius, rinse the steam and the body with fresh water.

Assemble in reverse order.

It is now time to locate the new or cleaned steam cylinder in its compartment in proceeding this way : set the maintaining clip on the steam cylinder outlet, engage the drain outlet into the drain valve and push the cylinder downward. Reconnect the power cables. Make sure that the power cable with the brown identification mark be connected to the cylinder connection identified with a brown spot. If the brown spot is missing, the cylinder electrode connection can be identified as the one closest to the high water level probe. Locate the steam hose and fasten the clamp.



**Ensure that all the clamps are properly tightened whenever the humidifier is maintained.**



## INLET VALVE MAINTENANCE



The inlet valve should be checked every 6 months as a minimum and after 50 hours operation.



①

Isolate the water supply and remove the water supply hose from the valve.



Disconnect the electrical wires from the coil.



Untighten the collar clamp and remove the water feed hose.

Unscrew the black nut ① and lay it on the cylinder compartment tray.



Take the valve out and remove the basket filter from the base of the valve with a pair of long nose pliers. Pull the coil out with a flat screw driver.



Wash the basket filter under clean water to remove any dirt and debris.

Replace whole valve if cleaning is not practical or replace coil if necessary.

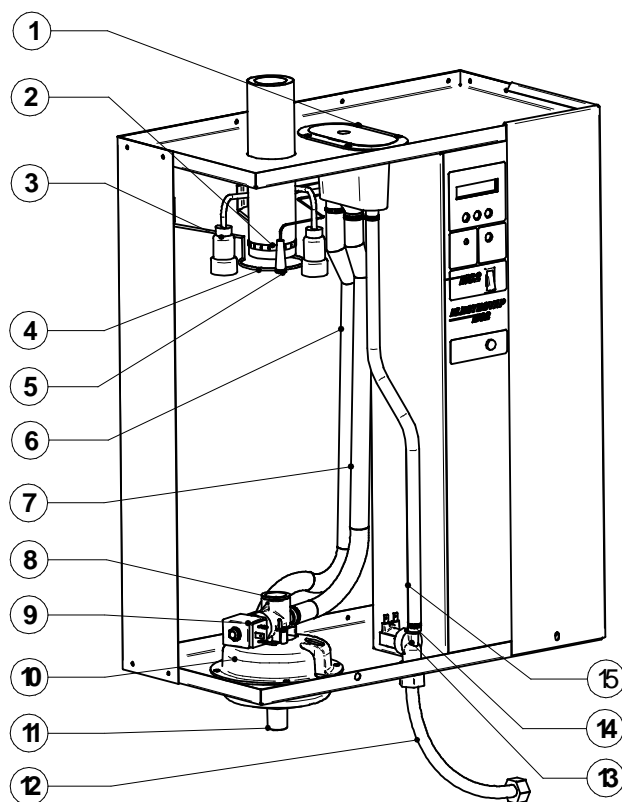
Assemble in reverse order taking care to replace collar clamp if necessary.

Ensure that everything is correctly assembled and switch the humidifier on.



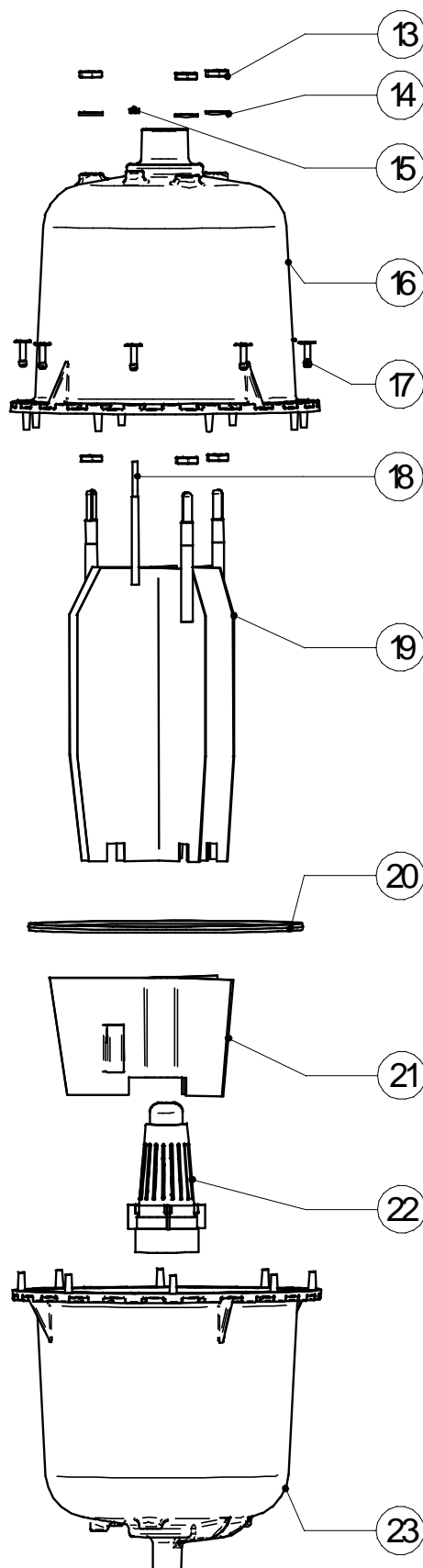
Ensure that all the clamps are properly tightened whenever the humidifier is maintained.

Rep	Code	Description
1	930058	Filling cup with hoses for EHU-752, 1 small sized cylinder
	930059	Filling cup with hoses for EHU-753, 1 large sized cylinder
	930060	Filling cup with hoses for EHU-754, 2 cylinders
	930061	Filling cup with hoses for EHU-755, 3 cylinders (left hand side)
	930062	Filling cup with hoses for EHU-755, 3 cylinders (right hand side)
2	930301	Hose clamp Ø25x40mm
	930302	Hose clamp Ø40x60mm
3	930085	Power cable kit n° 1 (3 single cables with sockets and boots)
	930086	Power cable kit n°2 (2 single cables + 1 split cable with sockets and boots)
	930087	Power cable kit n° 3 (3 single cables + 1 split cable with sockets and boots)
4	930079	Cylinder retaining clip EHU-752 small sized cylinder
	930080	Cylinder retaining clip EHU-753, 754, 755 large sized cylinder
5	930088	High water level electrode cable EHU-752, 753, 1 cylinder
	930089	High water level electrode cable EHU-754 2 cylinders
	930090	High water level electrode cable EHU-755 3 cylinders
6	930136	Overflow hose Ø13/26mm (per meter)
7	930136	Water feed hose Ø13/26mm (per meter)
8	930189	Bag of 10 drain valve O-rings
9	930153	230V complete drain valve
	930307	Plastic drain valve body
	930220	Drain valve stem with 230V solenoid
	930161	230V solenoid
10	930072	Drain cup upper half EHU-750 1 cylinder, 2 cylinders left hand side, 3 cylinders right hand side
	930074	Drain cup upper half EHU-750 2 cylinders right hand side, 90 middle
	930075	Drain cup upper half EHU-750 3 cylinders left hand side
11	930078	Drain cup lower half
12	930084	Water inlet hose
13	930150	Inlet valve EHU-752, 1 small sized cylinder
	930151	Inlet valve EHU-753, 1 large sized cylinder
	930152	Inlet valve EHU-755, 3 cylinders
	930160	230V inlet valve solenoid
14	930081	Hose clamp Ø12x22mm
	930082	Hose clamp Ø16x27mm
	930083	Hose clamp Ø20x32mm
15	930135	Water feed hose Ø12/16mm (per meter)



## EHU-750 steam cylinder

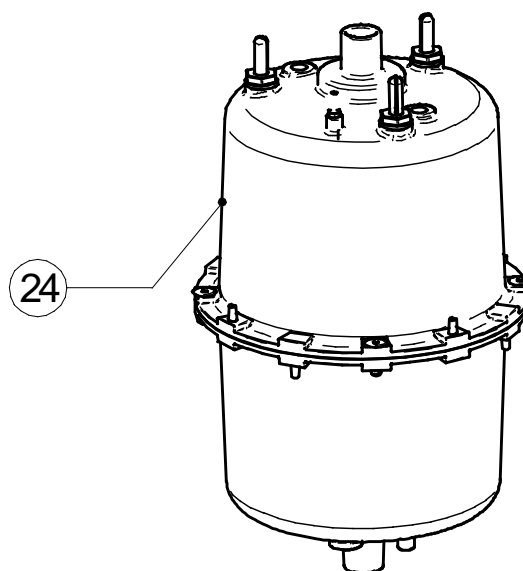
Rep	Code	Description
13	930190	Brass nut Ø8mm
14	930148	Bag of 3 fibre washers
15+18	930211	High water level electrode + nut Ø4mm
16		Cylinder upper half—Please consult factory
17	930203 930223	Bag of bolts & nuts EHU-750 small cylinder (cleanable cylinder) Bag of bolts & nuts EHU-750 large cylinder (cleanable cylinder)
19		Cylinder maintenance kit EHU-752 Cylinder maintenance kit EHU-753, 754, 755
20	930162 930166	Cylinder gasket EHU-752 small cylinder Cylinder gasket EHU-753, 754, 755 large cylinder
21	930169	Electrode plate divider EHU-753, 754, 755 large cylinder
22	930168 930159	Cylinder strainer EHU-752 small cylinder Cylinder strainer EHU-753, 754, 755 large cylinder
23		Cylinder lower half—please consult factory



- In standard production, the humidifiers are fitted with disposable cylinder(s)
- EA= Softened water

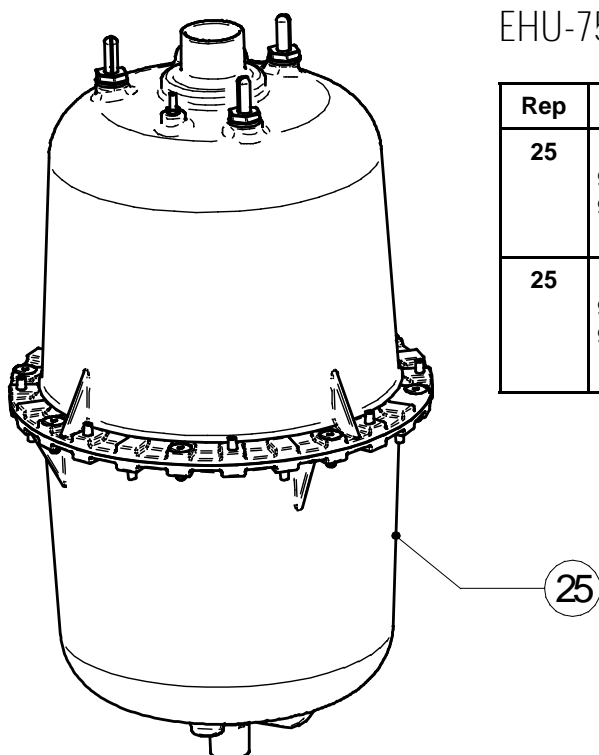
EHU-752: small sized cylinder

Rep	Code	Description
24	930010	Small sized disposable cylinder
	930020	Small sized isposable cylinder EA
24	930028	Small sized cleanable cylinder
	930037	Small sized cleanable cylinder EA



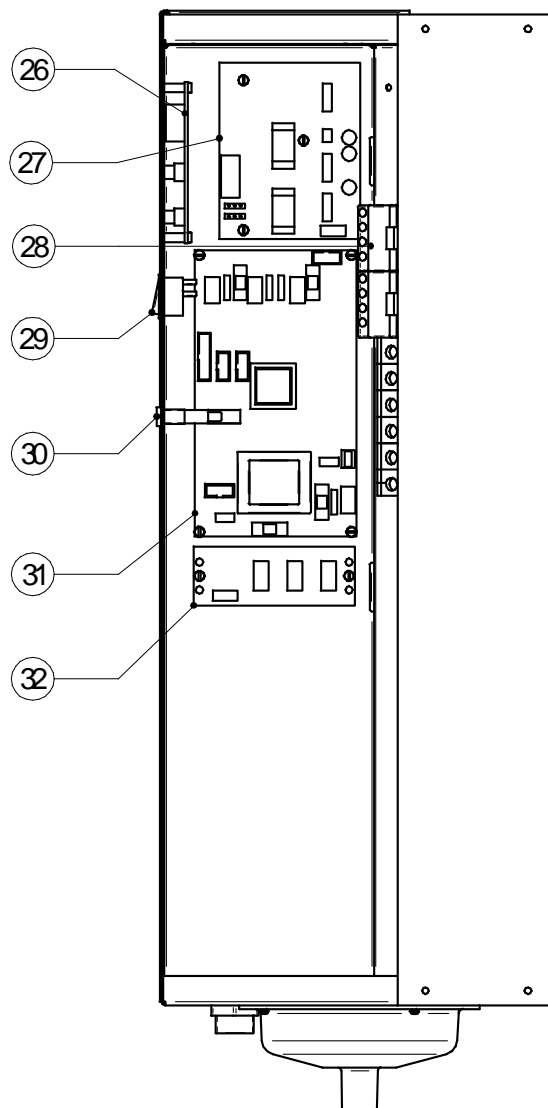
EHU-753, 754, 755: large sized cylinder

Rep	Code	Description
25	930014	Large sized disposable cylinder
	930023	Large sized disposable cylinder EA
25	930032	Large sized cleanable cylinder
	930040	Large sized cleanable cylinder EA



## EHU-750 electrical side

Rep	Code	Description
26	930101	EHU-750 digital display (réf: 500600/03)
27	930104	Auxiliary board EHU-754 (réf: 500301/05-2TI)
	930105	Auxiliary board EHU-755 (réf: 500301/05-3TI)
28	930091	Power contactor D18 (EHU-752)
	930207	Power contactor D25 (EHU-753-20, EHU-754-40)
	930093	Power contactor D32 (EHU-753-30, 754-50, 755)
	930283	Power contactor DPE32P7 (EHU 753-30HC - 754-60HC - 755-90HC)
29	930100	On/off rocker switch
30	930099	Stand-by power lamp
31	930372	Main PCB EHU-752 (réf: 500102)
	930373	Main PCB EHU-753 (réf: 500102)
	930374	Main PCB EHU-754, 755 (réf: 500102)
32	930106	EHU-750 remote board (réf: 500400/02)









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